

Transmission and Brakes (Group 4)

Automatic Transmission Kits (4.005)

Models	Year	Master Overhaul Kit	Banner Kit	Paper, Rubber, Rings & Seals	External Seal-up Kit
Special, Skylark, GS					
Dualpath.....	1961-1963.....	TOK-613S	TKB-613S	TRK-613S	TSK-613S
		\$294.50 ea.	209.50 ea.	\$139.50 ea.	\$73.50 ea.
TH-400.....	1964-1972.....	TOK-400.....	TKB-400	TRK-400	TSK-400
		\$179.50 ea.	\$113.50 ea.	\$85.00 ea.	\$53.25 ea.
ST-300.....	1964-1969.....	TOK-300	TKB-300	TRK-300	TSK-300
		\$179.50 ea.	\$113.50 ea.	\$85.00 ea.	\$53.25 ea.
TH-350.....	1969-1972.....	TOK-350	TKB-350	TRK-350	TSK-350
		\$179.50 ea.	\$113.50 ea.	\$85.00 ea.	\$53.25 ea.

Master Overhaul Kit: Gaskets, Friction (lined) Clutches, Lip Seals, Steel Clutches, "O" Rings, Front Pump Seal, Sealing Rings and Extension Housing Seal.

Banner Kit: Same as Master Kit, but without Steel Clutches.

Paper, Rubber, Rings & Seals: All gaskets, Lipseals, O-Rings, Sealing Rings (Popular Set), Front Pump Seal & Ext. Hsg. Seal.

External Seal-up Kit: Stops any external Leaks. Contains Front Pump Seal, Extension Housing Seal, Selector Lever Seal and External Gaskets (including Pan Gasket and Converter Gasket or O-Ring).

Auto Transmission Oil

Pan Gaskets

1961-1963 Dual Path, 1 Bolt.	
TPG-613	\$13.75 ea.
1964-1969 Super Turbo 300, 14 Bolt.	
TPG-649	\$10.50 ea.
1964-1972 Turbo-Hydramatic 400, 13 Bolt.	
TPG-645	\$7.50 ea.
1969-1972 Turbo-Hydramatic 250, 350, 13 Bolt.	
TPG-695	\$3.50 ea.

Trans Filter Change Kits

1964-1969 With S.T. 300 (except early 1964)	
TFK-300.....	\$35.75 ea.
1964-1966 all TH-400;	
1967 early type TH-400 with tube.	
TFK-400T	\$35.75 ea.
1967 Late TH-400 with Flat Filter;	
1968-1972 all TH-400.	
TFK-400.....	\$12.75 ea.
1969-1972 With Turbo 350.	
TFK-350.....	\$12.75 ea.

Transmission Gaskets

Standard Transmission Envelope Sets

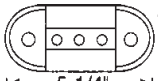
CARS#:	YEARS	APPLICATION	PRICE
TGS-613	1961-1963:	All.....	\$ 9.50
TGS-645	1964:	All	
	1965:	All (Column Shift)	\$ 10.50
TGS-665	1966-1970:	All (Column Shift)	
	1971-1972:	All.....	\$ 10.50
TGS-659	1965-1969:	All (Floor Shift).....	\$ 10.00
TGS-70	1970:	All (Floor Shift).....	\$ 10.75
TGS-646	1964-1966:	All (4 Speed).....	\$ 10.75
TGS-673	1967-1972:	All (4 Speed).....	\$ 10.50

Transmission Seals

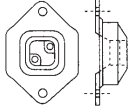
1961-1963 All front pump oil seal. 7" dia.between pump body & case.	
TS-613F.....	\$12.50 ea.
1964-1972 All front pump oil seal.	
TS-646.....	\$7.75 ea.
1961-1972 Transmission Rear Seal	
1961-1963: All;	
1964-1972: All ST-300, TH-350, TH-375.	
TS-616.....	\$10.50 ea.
1964-1968 All TH-400, rear.	
TS-640.....	\$9.25 ea.
1969-1972 All TH-400, rear.	
TS-696.....	\$8.25 ea.

Transmission and Brakes (Group 4)

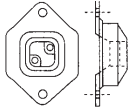
Transmission Mounts



1961-1963 All. Exchange item.
TM-613RS\$74.00 ea.



1964-1972 All with standard transmissions;
1964-1972 All ST-300 and TH-350 transmissions.
TM-642\$17.50 ea.



1967-1972 All TH-400 transmission.
TM-650\$19.25 ea.

Transmission Lines

1968-1972 Radiator to transmission. Cools transmission fluid.
TL-682.....\$53.25 ea.



Console Shift Lever

For Long Console:

*Chrome Plastic Insert that Clips into Black Plastic
Replaces Worn Chrome Handle*

1970-1975 Auto transmission. Shift Lever.
SL-705.....\$34.50 ea.

Transmission Shift Cable

1968-1972 all with long console.
SC-682.....\$65.00 ea.

Shift Boots

1964-1965 With console;
1965-1967 all 4-speed with console;
1967 all 3-speed with console.
SB-647.....\$31.25 ea.

1965-1972
1965-1972: GS;
1968-1972: Skylark with consolette (upper).
SB-652.....\$44.00 ea.

1968-1972 All with consolette lower.
SB-682.....\$60.50 ea.

1968-1972 All without consolette.
SB-682A.....\$55.50 ea.

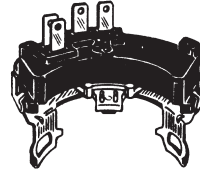
Transmission Governor

All TH-350 and TH-400. Allows upshift to 5600-5800 rpm range at full throttle instead of stock 4600-5000 range.
TG-700\$69.00 ea.

Gearshift Lever Knob

For Column Shift

1971-1972 Auto Transmission Shift Knob.
SK-712\$4.25 ea.



Neutral Safety & Back Up Switch

1964-1966 ST-300 exc. long console
NSS-646\$14.00 ea.

1967-1968 All with automatic trans.;;
1969-1970 all with long console
NSS-670\$27.00 ea.

1969-1970 All TH-400 w/ column shift;
1971-1972 all TH-400
NSS-692\$19.25 ea.

Speedometer Cables

1961-1972
SC-612.....\$20.25 ea.
1961-1972 All. Speedometer cable repair kit.
SRK-360.....\$13.50 ea.

Speedometer Cable Lubricant

1961-1972 All.
SCL-300\$4.25 ea.

Vacuum Modulator Line

1968-1972 Transmission Modulator Line.
TML-682\$32.50 ea.

Vacuum Modulator

1964-1969 All V-8 with ST-300 except GS;
1964-1972 All TH-350 and TH400.
VM-642\$34.00 ea.

4-Speed Shift Pattern Plate (4.015)

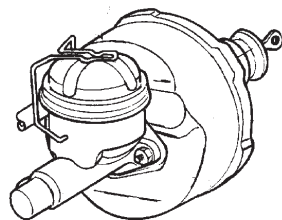
All years as required.
SP-610\$22.50 ea.

1969-1972 Transmission Lock Linkage.

(Also allows reverse lights to function) For floor shift automatic or maunal, or column shift automatic cars. Kit includes rod, swivel & nut.
TLL-692\$89.50 ea.

Brakes (Group 4)

Master Cylinder



1964-1966 Manual Brakes.
MC-646\$89.50 ea.

1964-1966 Power Brakes.

MC-646P\$85.75 ea.

1967-1972 All regular & power brakes with drums.

MC-672\$78.75 ea.

1968-1972 All with power disc brakes.

MC-685\$82.00 ea.

Master Cylinder Rebuild Kits

1961-1963

1961-1963: All;

1964-1966: All with Manual brakes.

MK-596\$18.50 ea.

1964-1966 All with Delco Moriane power brakes.

MK-646\$20.25 ea.

1967-1972 All drum brakes.

MK-672\$44.50 ea.

1967-1972 All with Moraine power disc brakes.

MK-675\$29.75 kit

Front Wheel Cylinders & Repair Kits (4.667)

1961-1963 All (1")

FWC-613R.....RH Side.....Re-sleeve service\$59.50 ea.

FWC-613L.....LH Side.....Re-sleeve service\$59.50 ea.

RK-370.....Repair Kit\$8.25 ea.

1964-1966 Special, Skylark & Sportwagon (1 1/16")

FWC-646R.....RH Side\$35.75 ea.

FWC-646L.....LH Side\$35.75 ea.

FK-646.....Repair Kit\$9.25 ea.

1965-1966 GS ;

1967 all skylark, GS & Sportwagon (1 1/8")

FWC-657R.....RH Side\$40.25 ea.

FWC-657L.....LH Side\$40.25 ea.

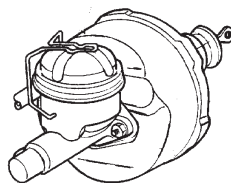
FK-652.....Repair Kit\$9.50 ea.

1968-1972 All Skylark, GS & Sportwagon (1 1/8")

FWC-682R.....RH Side\$35.75 ea.

FWC-682L.....LH Side\$35.75 ea.

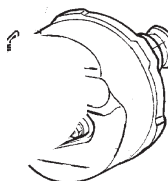
FK-652.....Repair Kit\$9.50 ea.



Power Brake Rebuild Service Master Cylinder & Booster with Exchange

1961-1974 All.

PBR-610\$312.75 ea.



Delco Moraine Power Brake Booster

Licensed by GM. Correct in all detail including Gold iridite plating and "DELCO MORaine" stamping.

1964-1966 All

BB-646\$199.00 ea.

1967-1972 All

BB-672\$235.00 ea.

Brake Booster Hose Pinch Clamp

PC-1116.....\$1.25 ea.

Brake Booster Vacuum Check Valve (4.955)

1968 thru 1972 All.

CV-682\$12.50 ea.

Silicon Brake Fluid

1963-1980 Silicon Brake Fluid. (one gallon).

SF-360.....\$59.00 ea.



Rear Wheel Cylinders & Repair Kits

1961-1963 All (7/8")

RWC-613.....RH & LH Side.....Re-sleeve service.....\$65.00 ea.

RK-613.....Repair Kit\$7.00 ea.

1964-1966 All Skylark & GS ;

1967 Skylark (15/16")

RWC-644.....RH & LH Side.....\$21.50 ea.

RK-644.....Repair Kit\$9.25 ea.

1964-1970 Sportwagon (1")

RWC-640R.....RH Side\$39.50 ea.

RWC-640L.....LH Side\$39.50 ea.

RK-640.....Repair Kit\$10.50 ea.

1967 GS;

1968-1972 All Skylark & GS except

Sportwagon (7/8")

RWC-672.....RH & LH Side.....\$26.50 ea.

RK-672.....Repair Kit\$8.25 ea.

Brakes (Group 4)



Brake Overhaul Kits

Our complete kits include the following:

- 4 Wheel cylinder kits
- 1 Master cylinder kit
- 4 Brake shoes with linings, or discs
- 3 Hydraulic Brake Hoses
- Brake spring hardware kit
- Order Wheel Cylinders separately

- 1961-1963 All. Send in old shoes or add \$50.00 core charge.
 BOK-613.....\$149.00 ea.
 1964-1972 All Manual Drum Brakes
 BOK-642.....\$169.50 ea.
 1968-1972 All with Power Drum Brakes
 BOK-682PD\$169.50 ea.
 1969-1972 All with Moraine Power Disc Brakes
 BOK-692PMD.....\$179.50 ea.



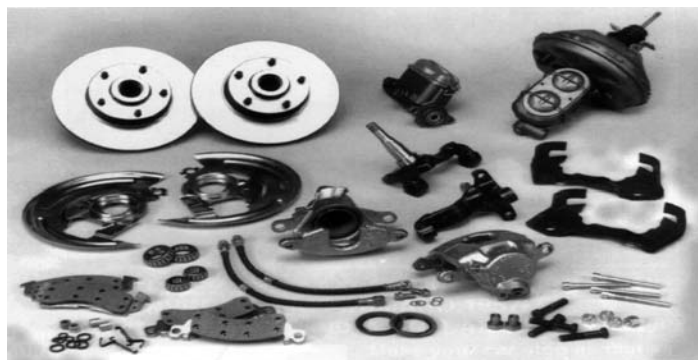
Front Brake Hoses (4.680)

- 1961-1963 All. Front.
 FH-613\$19.75 ea.
 1964-1967 All with drum brakes.
 FH-647\$23.00 ea.
 1967 all with disc brakes.
 FH-67.....\$31.25 ea.
 1968-1972
 1968: All;
 1969-1972: All drum brakes.
 FH-682\$18.25 ea.
 1969-1972 All with disc brakes.
 FH-692\$18.75 ea.

Rear Brake Hoses

- 1961 All
 RH-61\$24.50 ea.
 1962-1963 All
 RH-623\$21.50 ea.
 1964-1967 All with drum brakes.
 RH-626\$24.25 ea.
 1969-1972 All rear brakes.
 RH-682\$27.00 ea.

Front Drum to Disc Conversion Kits



- 1964-1972 all with Manual Brakes
 DCK-642M.....\$915.00 kit
 1964-1972 all with Power Brakes
 DCK-642P\$999.00 kit

Brake Hardware

Brake Shoe Hold Down Kits

- 1961-1963 All.
 BSK-613F.....(Front for Drum Brakes).....\$16.50 ea.
 BSK-613R.....(Rear).....\$16.50 ea.
 1964-1972 All.
 BSK-642.....(Front for Drum Brakes).....\$18.50 ea.
 BSK-642A.....(Rear).....\$18.50 ea.

Self Adj. Wheel Kit for Disc Brakes

- 1967-1972 All, left.
 BSK-672L\$18.75 ea.
 1967-1972 All, right.
 BSK-672R\$18.75 ea.

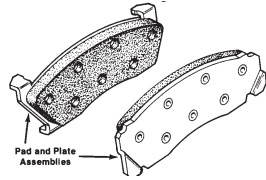
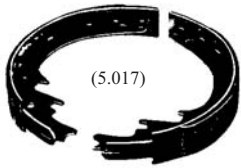
Drum Brakes

- 1963-1972 All, rear left.
 BSK-632L\$18.75 ea.
 1963-1972 All, rear right.
 BSK-632R\$18.75 ea.

- 1936-1980 Brake Adjuster Hole Plug.
 (4 per car).
 BC-340.....\$1.00 ea.



Brakes (Group 4)



Brake Shoes & Pads

- 1961-1963** Special & Skylark. Front, exchange.
 FBS-613\$41.25 set
- 1961-1963** Special & Skylark. Sold outright.
 RBS-613\$44.50 set
- 1964-1972** All Front Shoes;
1964-1969 Sportwagon Rear Shoes.
 BS-642.....\$44.50 ea.
 BS-642D.....(Genuine Delco Rivited).....\$48.50 ea.
- 1967-1968** All, front. Discs
 FDP-678\$25.25 ea.
- 1969-1972** All, front. Discs
 FDP-692\$28.50 ea.
- 1964-1972** All, except 1964-1969 Sportwagon. Rear Shoes;
 RBS-642\$39.50 set

Brake Adjusting Screws

- 1967-1972 all. Fits Front & Rear.
 BAS-674L.....(Fits left hand side).....\$10.50 ea.
 BAS-674R.....(Fits right hand side).....\$10.50 ea.

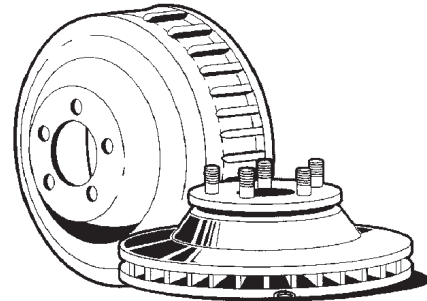
Brake Line Clip Sets

Correct Style in Correct Colors

- 1964-1965** all.....BLC-645.....9 pc.set.....\$19.75 set.
1966-1967 all.....BLC-667.....9 pc set.....\$24.25 set.
1968-1969 all.....BLC-689.....8 pc.set.....\$19.75 set.
1970 all.....BLC-70.....8 pc.set.....\$14.25 set.
1971-1972 all.....BLC-712.....8 pc.set.....\$14.25 set.

Disc Brake Caliper Repair Kits

- 1967-1968** All with front disc brakes. For 1 wheel
 CRK-678\$21.50ea.
1969-1972 All with front disc brakes. For 1 wheel
 CRK-696\$16.50ea.



Brake Drums & Rotors

- 1964 thru 1972** all Front. Cast Iron
 BD-642F.....\$66.50 ea.
- 1964 thru 1972** all Rear exc. wagons.
 BD-642R\$66.50 ea.
- 1967-1969** Sportwagon. Front & Rear
 BD-679W\$98.75 ea.
- Rotors**
1969-1972 All.
 BD-692\$137.50 ea.

Brake Pedal Pads



- 1964-1972** Auto transmission with drum brakes.
 PC-642.....\$8.25 ea.
- 1964-1972** Standard transmission. For Brake and Clutch
 PC-642S.....\$10.50 ea.
- 1967- 1972** all w/ Disc Brakes. (pad only)
 PC672.....\$23.00 ea.
- 1964-1972** Parking Brake.
 PC-642E.....\$4.00 ea.

Stop Light Switches (2.447)

- 1961-1963** All.
 SLS-563.....\$8.50 ea.
- 1964-1970** All.
1971-1972 All except cruise control.
 SLS-645.....\$7.25 ea.

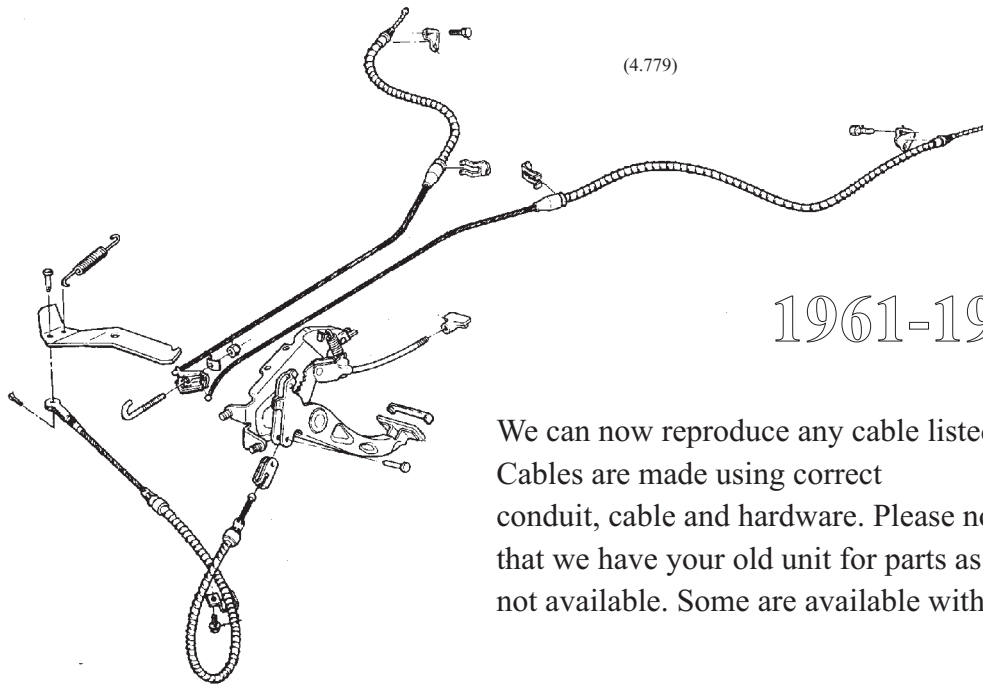


Brake Junction Blocks

- 1964-1965** with with single master cylinder reservoir
 JB-645\$29.50 ea.
- 1964-1967** with with dual master cylinder reservoir
 JB-647\$39.50 ea.
- 1966** with with single master cylinder reservoir
 JB-66\$29.50 ea.



Brake Cables (Group 4)



1961-1972

We can now reproduce any cable listed from **1961 through 1972**. Cables are made using correct conduit, cable and hardware. Please note, some cables (*) require that we have your old unit for parts as some hardware items are not available. Some are available with a core charge.

Year & Model	Front	Center	Rear
1961 Special	R579055\$55.00ea.	R579062.....\$55.00ea.	R579056 (RH).....\$55.00ea. R579057 (LH).....\$55.00ea.
1961 Skylark	R579055\$55.00ea.	R579062.....\$55.00ea.	R1351992\$55.00ea.
1962-1963 Spec & Sky	R1352512\$70.25 ea.		R583682 (RH).....\$52.25 ea. R583683 (LH).....\$52.25 ea.
1964-1966 All ex. wag.	R1394278\$49.50 ea.	R1361843.....\$24.25 ea.	R1367389 (2).....\$59.50 ea.
1964-1966 Sportwagon	R1394278\$49.50 ea.	R1363387.....\$.	R1367389 (2).....\$59.50 ea.
1967 Special & Skylark;			
1967 GS w/out TH-400	R1394278\$49.50 ea.	R1361843.....\$24.25 ea.	R1379642 (2).....\$18.25 ea. (without Nylon type)
1967 GS with TH-400	R1394997\$59.50 ea.	R1382066.....\$29.50 ea.	R1373389 (1).....\$49.50 ea. (with Nylon type)
1967 Sportwagon with TH-400			
1967 Sportwagon without TH-400	R1394353	R1381418.....\$.	R1379642 (2).....\$18.25 ea. (without Nylon type)
1968-1972 All two door except TH-400	R1394278\$49.50 ea.	R1382395.....\$40.25 ea.	R1382429 (2).....\$49.50 ea.
1968-1972 All four door except wagons	R1394278\$49.50 ea.	R1361843.....\$24.25 ea.	R1382429 (2).....\$49.50 ea.
1968-1972 GS with TH-400	R1394997\$59.50 ea.	R1374758.....\$19.25 ea.	R1382429 (2).....\$49.50 ea.
1968-1969 Sportwagon with TH-400	R1394997\$59.50 ea.	R1381418.....\$.	R1382429 (2).....\$49.50 ea.
1968-1969 Sportwagon without TH-400	R1394278\$49.50 ea.	R1240298\$.	R1382429 (2).....\$49.50 ea.
1971-1972 Sportwagon with TH-400	R1394997\$59.50 ea.	R1374758.....\$19.25 ea.	R1382429 (2).....\$49.50 ea.
1971-1972 Sportwagon without TH-400	R1394278\$49.50 ea.	R1240298\$.	R1382429 (2).....\$49.50 ea.

ITEMS NOT PRICED MUST BE QUOTED. PLEASE INQUIRE!

Steel Brake Lines (Group 4)

Front Brake Line Kits				
<u>PART #</u>	<u>YEAR</u>	<u>DESCRIPTION</u>	<u>ORIGINAL MATERIAL</u>	<u>STAINLESS STEEL ("S")</u>
FBL-67A	1967	Standard drum, 4 line set.....	\$80.00 ea.\$112.25 ea.
FBL-67B	1967	Power drum, 4 line set.....	\$80.00ea.\$112.25 ea.
FBL-682A	1968-1972	Standard drum, 4 line set.....	\$80.00ea.\$112.25 ea.
FBL-682B	1968-1872	Power drum, 4 line set.....	\$80.00ea.\$112.25 ea.
FBL-689A	1968-1969	Power disc, 5 line set.....	\$80.00ea.\$112.25 ea.
FBL-70A	1970	Power disc, 5 line set.....	\$80.00ea.\$112.25 ea.
FBL-712A	1971-1972	Power disc, 4 line set.....	\$80.00ea.\$112.25 ea.
Front to Rear Brake Lines				
CBL-645A	1964-1965	Front to rear, convertible.....	\$63.75 ea.\$85.25 ea.
CBL-645B	1964-1965	Front to rear, hardtop.....	\$63.75 ea.\$85.25 ea.
CBL-66A	1966	Front to rear, hardtop.....	\$63.75 ea.\$85.25 ea.
CBL-66B	1966	Front to rear, convertible.....	\$63.75 ea.\$85.25 ea.
CBL-67A	1967	Front to rear, hardtop.....	\$63.75 ea.\$85.25 ea.
CBL-67B	1967	Front to rear, convertible.....	\$63.75 ea.\$85.25 ea.
CBL-68A	1968	Front to rear, hardtop.....	\$63.75 ea.\$85.25 ea.
CBL-68B	1968	Front to rear, convertible.....	\$63.75 ea.\$85.25 ea.
CBL-69A	1969	Front to rear, hardtop.....	\$63.75 ea.\$85.25 ea.
CBL-69B	1969	Front to rear, convertible.....	\$63.75 ea.\$85.25 ea.
CBL-70A	1970	Front to rear, hardtop, disc only, 2.....	\$63.75 ea.\$85.25 ea.
CBL-70B	1970	Front to rear, convertible, disc only two piece line.....	\$63.75 ea.\$85.25 ea.
CBL-702A	1970 1971-1972	Front to rear, hardtop, drum Front to rear, hardtop, all.....	\$63.75 ea.\$85.25 ea.
CBL-702B	1970 1971-1972	Front to rear, convertible, drum Front to rear, convertible, all.....	\$63.75 ea.\$85.25 ea.
Rear Axle Brake Lines				
RBL-646	1964-1966	All cars, 2 line set.....	\$38.00 set\$49.00 set
RBL-67	1967	All cars, 2 line set.....	\$38.00 set\$49.00 set
RBL-682	1968-1972	All cars, 2 line set.....	\$38.00 set\$49.00 set