

# Transmission and Brakes ( Group 4 )

## Automatic Transmission Kits (4.005)

Models	Year	Master Overhaul Kit	Banner Kit	Paper, Rubber, Rings & Seals	External Seal-up Kit
Special, Skylark, GS					
Dualpath.....	1961-1963.....	TOK-613S .....	TKB-613S .....	TRK-613S .....	TSK-613S .....
		\$294.50 ea. ....	209.50 ea. ....	\$139.50 ea. ....	\$79.50 ea. ....
TH-400.....	1964-1972.....	TOK-400.....	TKB-400 .....	TRK-400 .....	TSK-400 .....
		\$179.50 ea. ....	\$113.50 ea. ....	\$85.00 ea. ....	\$53.25 ea. ....
ST-300.....	1964-1969.....	TOK-300 .....	TKB-300 .....	TRK-300 .....	TSK-300 .....
		\$179.50 ea. ....	\$113.50 ea. ....	\$85.00 ea. ....	\$53.25 ea. ....
TH-350.....	1969-1972.....	TOK-350 .....	TKB-350 .....	TRK-350 .....	TSK-350 .....
		\$179.50 ea. ....	\$113.50 ea. ....	\$85.00 ea. ....	\$53.25 ea. ....

**Master Overhaul Kit:** Gaskets, Friction (lined) Clutches, Lip Seals, Steel Clutches, "O" Rings, Front Pump Seal, Sealing Rings and Extension Housing Seal.

**Banner Kit:** Same as Master Kit, but without Steel Clutches.

**Paper, Rubber, Rings & Seals:** All gaskets, Lipseals, O-Rings, Sealing Rings (Popular Set), Front Pump Seal & Ext. Hsg. Seal.

**External Seal-up Kit:** Stops any external Leaks. Contains Front Pump Seal, Extension Housing Seal, Selector Lever Seal and External Gaskets (including Pan Gasket and Converter Gasket or O-Ring).

### Auto Transmission Oil

#### Pan Gaskets

1961-1963 Dual Path, 1 Bolt.	
TPG-613 .....	\$13.75 ea.
1964-1969 Super Turbo 300, 14 Bolt.	
TPG-649 .....	\$10.50 ea.
1964-1972 Turbo-Hydramatic 400, 13 Bolt.	
TPG-645 .....	\$7.50 ea.
1969-1972 Turbo-Hydramatic 250, 350, 13 Bolt.	
TPG-695 .....	\$3.50 ea.

### Trans Filter Change Kits

1964-1969 With S.T. 300 (except early 1964)	
TFK-300.....	\$35.75 ea.
1964-1966 all TH-400;	
1967 early type TH-400 with tube.	
TFK-400T .....	\$35.75 ea.
1967 Late TH-400 with Flat Filter;	
1968-1972 all TH-400.	
TFK-400.....	\$12.75 ea.
1969-1972 With Turbo 350.	
TFK-350.....	\$12.75 ea.

### Transmission Gaskets

#### Standard Transmission Envelope Sets

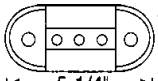
CARS#:	YEARS	APPLICATION	PRICE
TGS-613	1961-1963:	All.....	\$ 9.50
TGS-645	1964:	All	
	1965:	All ( Column Shift ) .....	\$ 10.50
TGS-665	1966-1970:	All ( Column Shift )	
	1971-1972:	All.....	\$ 10.50
TGS-659	1965-1969:	All ( Floor Shift).....	\$ 10.00
TGS-70	1970:	All ( Floor Shift).....	\$ 10.75
TGS-646	1964-1966:	All ( 4 Speed ).....	\$ 10.75
TGS-673	1967-1972:	All ( 4 Speed ).....	\$ 10.50

### Transmission Seals

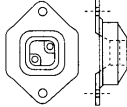
1961-1963 All front pump oil seal. 7" dia.between pump body & case.	
TS-613F.....	\$12.50 ea.
1964-1972 All front pump oil seal.	
TS-646.....	\$7.75 ea.
1961-1972 Transmission Rear Seal	
1961-1963: All;	
1964-1972: All ST-300, TH-350, TH-375.	
TS-616.....	\$10.50 ea.
1964-1968 All TH-400, rear.	
TS-640.....	\$9.25 ea.
1969-1972 All TH-400, rear.	
TS-696.....	\$8.25 ea.

# Transmission and Brakes ( Group 4 )

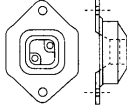
## Transmission Mounts



**1961-1963** All. Exchange item.  
TM-613RS .....\$74.00 ea.



**1964-1972** All with standard transmissions;  
**1964-1972** All ST-300 and TH-350 transmissions.  
TM-642 .....\$17.50 ea.



**1967-1972** All TH-400 transmission.  
TM-650 .....\$19.25 ea.

## Transmission Lines

**1968-1972** Radiator to transmission. Cools transmission fluid.  
TL-682.....\$53.25 ea.



## Console Shift Lever

*For Long Console:*

*Chrome Plastic Insert that Clips into Black Plastic  
Replaces Worn Chrome Handle*

**1970-1975** Auto transmission. Shift Lever.  
SL-705.....\$34.50 ea.

## Transmission Shift Cable

**1968-1972** all with long console.  
SC-682.....\$65.00 ea.

## Shift Boots

**1964-1965** With console;  
**1965-1967** all 4-speed with console;  
**1967** all 3-speed with console.  
SB-647.....\$31.25 ea.

**1965-1972**  
1965-1972: GS;  
1968-1972: Skylark with consolette (upper).  
SB-652.....\$44.00 ea.

**1968-1972** All with consolette lower.  
SB-682.....\$60.50 ea.

**1968-1972** All without consolette.  
SB-682A.....\$55.50 ea.

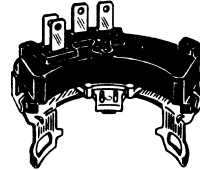
## Transmission Governor

All TH-350 and TH-400. Allows upshift to 5600-5800 rpm range at full throttle instead of stock 4600-5000 range.  
TG-700 .....\$69.00 ea.

## Gearshift Lever Knob

*For Column Shift*

**1971-1972** Auto Transmission Shift Knob.  
SK-712 .....\$4.25 ea.



## Neutral Safety & Back Up Switch

**1964-1966** ST-300 exc. long console  
NSS-646 .....\$14.00 ea.

**1967-1968** All with automatic trans.;  
1969-1970 all with long console  
NSS-670 .....\$27.00 ea.

**1969-1970** All TH-400 w/ column shift;  
1971-1972 all TH-400  
NSS-692 .....\$19.25 ea.

## Speedometer Cables

**1961-1972**  
SC-612.....\$20.25 ea.  
**1961-1972** All. Speedometer cable repair kit.  
SRK-360.....\$13.50 ea.

## Speedometer Cable Lubricant

**1961-1972** All.  
SCL-300 .....\$4.25 ea.

## Vacuum Modulator Line

**1968-1972** Transmission Modulator Line.  
TML-682 .....\$32.50 ea.

## Vacuum Modulator

**1964-1969** All V-8 with ST-300 except GS;  
**1964-1972** All TH-350 and TH400.  
VM-642 .....\$34.00 ea.

## 4-Speed Shift Pattern Plate (4.015)

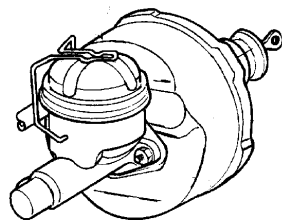
All years as required.  
SP-610 .....\$22.50 ea.

## 1969-1972 Transmission Lock Linkage.

(Also allows reverse lights to function) For floor shift automatic or maunal, or column shift automatic cars. Kit includes rod, swivel & nut.  
TLL-692 .....\$89.50 ea.

# Brakes (Group 4)

## Master Cylinder



**1964-1966 Manual Brakes.**  
MC-646 .....\$89.50 ea.

**1964-1966 Power Brakes.**

MC-646P .....\$85.75 ea.

**1967-1972 All regular & power brakes with drums.**

MC-672 .....\$78.75 ea.

**1968-1972 All with power disc brakes.**

MC-685 .....\$82.00 ea.

## Master Cylinder Rebuild Kits

**1961-1963**

1961-1963: All;

1964-1966: All with Manual brakes.

MK-596 .....\$18.50 ea.

**1964-1966 All with Delco Moriane power brakes.**

MK-646 .....\$20.25 ea.

**1967-1972 All drum brakes.**

MK-672 .....\$44.50 ea.

**1967-1972 All with Moraine power disc brakes.**

MK-675 .....\$29.75 kit

## Front Wheel Cylinders & Repair Kits (4.667)

**1961-1963 All (1")**

FWC-613R.....RH Side.....Re-sleeve service .....\$59.50 ea.

FWC-613L.....LH Side.....Re-sleeve service .....\$59.50 ea.

RK-370.....Repair Kit .....\$8.25 ea.

**1964-1966 Special, Skylark & Sportwagon (1 1/16")**

FWC-646R.....RH Side .....\$35.75 ea.

FWC-646L.....LH Side .....\$35.75 ea.

FK-646.....Repair Kit .....\$9.25 ea.

**1965-1966 GS ;**

**1967 all skylark, GS & Sportwagon (1 1/8")**

FWC-657R.....RH Side .....\$40.25 ea.

FWC-657L.....LH Side .....\$40.25 ea.

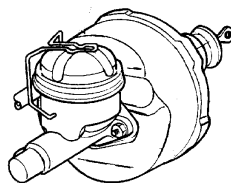
FK-652.....Repair Kit .....\$9.50 ea.

**1968-1972 All Skylark, GS & Sportwagon (1 1/8")**

FWC-682R.....RH Side .....\$35.75 ea.

FWC-682L.....LH Side .....\$35.75 ea.

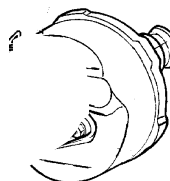
FK-652.....Repair Kit .....\$9.50 ea.



## Power Brake Rebuild Service Master Cylinder & Booster with Exchange

**1961-1974 All.**

PBR-610 .....\$312.75 ea.



## Delco Moraine

### Power Brake Booster

Licensed by GM. Correct in all detail including Gold iridite plating and "DELCO MORAINES" stamping.

1964-1966 All

BB-646 .....\$199.00 ea.

1967-1972 All

BB-672 .....\$235.00 ea.

## Brake Booster Hose Pinch Clamp

PC-1116.....\$1.25 ea.

## Brake Booster Vacuum Check Valve (4.955)

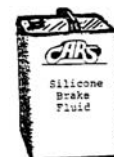
**1968 thru 1972 All.**

CV-682 .....\$12.50 ea.

## Silicon Brake Fluid

**1963-1980 Silicon Brake Fluid. (one gallon).**

SF-360.....\$59.00 ea.



## Rear Wheel Cylinders & Repair Kits

**1961-1963 All (7/8")**

RWC-613.....RH & LH Side.....Re-sleeve service.....\$65.00 ea.

RK-613.....Repair Kit .....\$7.00 ea.

**1964-1966 All Skylark & GS ;**

**1967 Skylark (15/16")**

RWC-644.....RH & LH Side.....\$21.50 ea.

RK-644.....Repair Kit .....\$9.25 ea.

**1964-1970 Sportwagon (1")**

RWC-640R.....RH Side .....\$39.50 ea.

RWC-640L.....LH Side .....\$39.50 ea.

RK-640.....Repair Kit .....\$10.50 ea.

**1967 GS;**

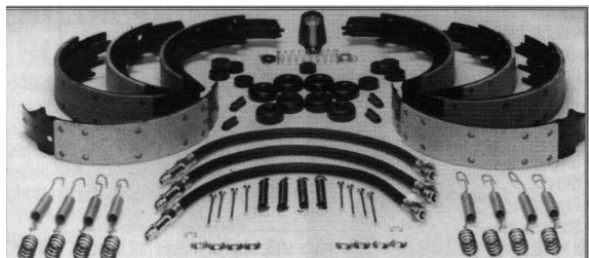
**1968-1972 All Skylark & GS except**

**Sportwagon (7/8")**

RWC-672.....RH & LH Side.....\$26.50 ea.

RK-672.....Repair Kit .....\$8.25 ea.

# Brakes ( Group 4 )



## Brake Overhaul Kits

Our complete kits include the following:

- 4 Wheel cylinder kits
- 1 Master cylinder kit
- 4 Brake shoes with linings, or discs
- 3 Hydraulic Brake Hoses
- Brake spring hardware kit
- Order Wheel Cylinders separately

1961-1963 All. Send in old shoes or add \$50.00 core charge.	
BOK-613.....	\$149.00 ea.
1964-1972 All Manual Drum Brakes	
BOK-642.....	\$169.50 ea.
1968-1972 All with Power Drum Brakes	
BOK-682PD .....	\$169.50 ea.
1969-1972 All with Moraine Power Disc Brakes	
BOK-692PMD.....	\$179.50 ea.



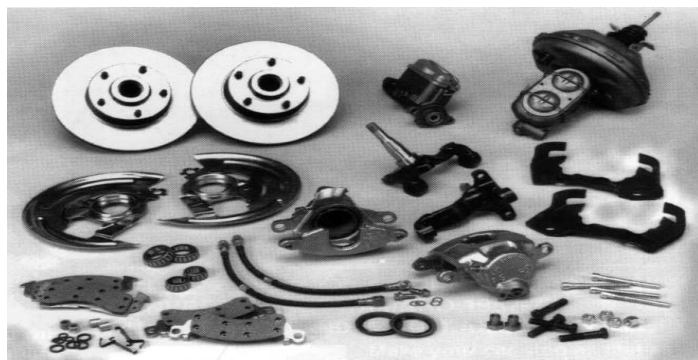
## Front Brake Hoses (4.680)

1961-1963 All. Front.	
FH-613 .....	\$19.75 ea.
1964-1967 All with drum brakes.	
FH-647 .....	\$23.00 ea.
1967 all with disc brakes.	
FH-67.....	\$31.25 ea.
1968-1972	
1968: All;	
1969-1972: All drum brakes.	
FH-682 .....	\$18.25 ea.
1969-1972 All with disc brakes.	
FH-692 .....	\$18.75 ea.

## Rear Brake Hoses

1961 All	
RH-61 .....	\$24.50 ea.
1962-1963 All	
RH-623 .....	\$21.50 ea.
1964-1967 All with drum brakes.	
RH-626 .....	\$24.25 ea.
1969-1972 All rear brakes.	
RH-682 .....	\$27.00 ea.

## Front Drum to Disc Conversion Kits



1964-1972 all with Manual Brakes	
DCK-642M.....	\$915.00 kit
1964-1972 all with Power Brakes	
DCK-642P .....	\$999.00 kit

## Brake Hardware

### Brake Shoe Hold Down Kits

1961-1963 All.	
BSK-613F.....(Front for Drum Brakes).....	\$16.50 ea.
BSK-613R.....(Rear).....	\$16.50 ea.
1964-1972 All.	
BSK-642.....(Front for Drum Brakes).....	\$18.50 ea.
BSK-642A.....(Rear).....	\$18.50 ea.

### Self Adj. Wheel Kit for Disc Brakes

1967-1972 All, left.	
BSK-672L .....	\$18.75 ea.
1967-1972 All, right.	
BSK-672R .....	\$18.75 ea.

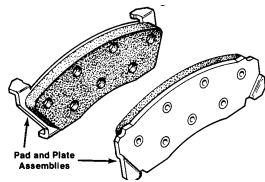
### Drum Brakes

1963-1972 All, rear left.	
BSK-632L .....	\$18.75 ea.
1963-1972 All, rear right.	
BSK-632R .....	\$18.75 ea.

1936-1980 Brake Adjuster Hole Plug. ( 4 per car ).	
BC-340.....	\$1.00 ea.



# Brakes ( Group 4 )



## Brake Shoes & Pads

- 1961-1963** Special & Skylark. Front, exchange.  
 FBS-613 .....\$41.25 set
- 1961-1963** Special & Skylark. Rear, exchange.  
 RBS-613 .....\$39.50 set
- 1964-1972** All Front Shoes;  
**1964-1969** Sportwagon Rear Shoes.  
 BS-642.....\$44.50 ea.  
 BS-642D.....(Genuine Delco Rivited).....\$48.50 ea.
- 1967-1968** All, front. Discs  
 FDP-678 .....\$25.25 ea.
- 1969-1972** All, front. Discs  
 FDP-692 .....\$28.50 ea.
- 1964-1972** All, except 1964-1969 Sportwagon. Rear Shoes;  
 RBS-642 .....\$39.50 set

## Brake Adjusting Screws

- 1967-1972 all. Fits Front & Rear.  
 BAS-674L.....(Fits left hand side).....\$10.50 ea.  
 BAS-674R.....(Fits right hand side).....\$10.50 ea.

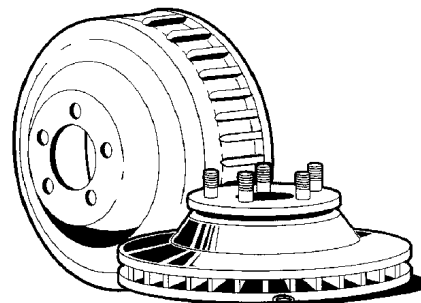
## Brake Line Clip Sets

### Correct Style in Correct Colors

- 1964-1965** all.....BLC-645.....9 pc.set.....\$19.75 set.  
**1966-1967** all.....BLC-667.....9 pc set.....\$24.25 set.  
**1968-1969** all.....BLC-689.....8 pc.set.....\$19.75 set.  
**1970** all.....BLC-70.....8 pc.set.....\$14.25 set.  
**1971-1972** all.....BLC-712.....8 pc.set.....\$14.25 set.

## Disc Brake Caliper Repair Kits

- 1967-1968** All with front disc brakes. For 1 wheel  
 CRK-678 .....\$21.50ea.  
**1969-1972** All with front disc brakes. For 1 wheel  
 CRK-696 .....\$16.50ea.



## Brake Drums & Rotors

- 1964 thru 1972** all Front. Cast Iron  
 BD-642F.....\$66.50 ea.
- 1964 thru 1972** all Rear exc. wagons.  
 BD-642R .....\$66.50 ea.
- 1967-1969** Sportwagon. Front & Rear  
 BD-679W .....\$98.75 ea.
- Rotors**  
**1969-1972** All.  
 BD-692 .....\$137.50 ea.

## Brake Pedal Pads



- 1964-1972** Auto transmission with drum brakes.  
 PC-642.....\$8.25 ea.
- 1964-1972** Standard transmission. For Brake and Clutch  
 PC-642S.....\$10.50 ea.
- 1967- 1972** all w/ Disc Brakes. (pad only)  
 PC672.....\$23.00 ea.
- 1964-1972** Parking Brake.  
 PC-642E.....\$4.00 ea.

## Stop Light Switches (2.447)

- 1961-1963** All.  
 SLS-563.....\$8.50 ea.
- 1964-1970** All.  
**1971-1972** All except cruise control.  
 SLS-645.....\$7.25 ea.

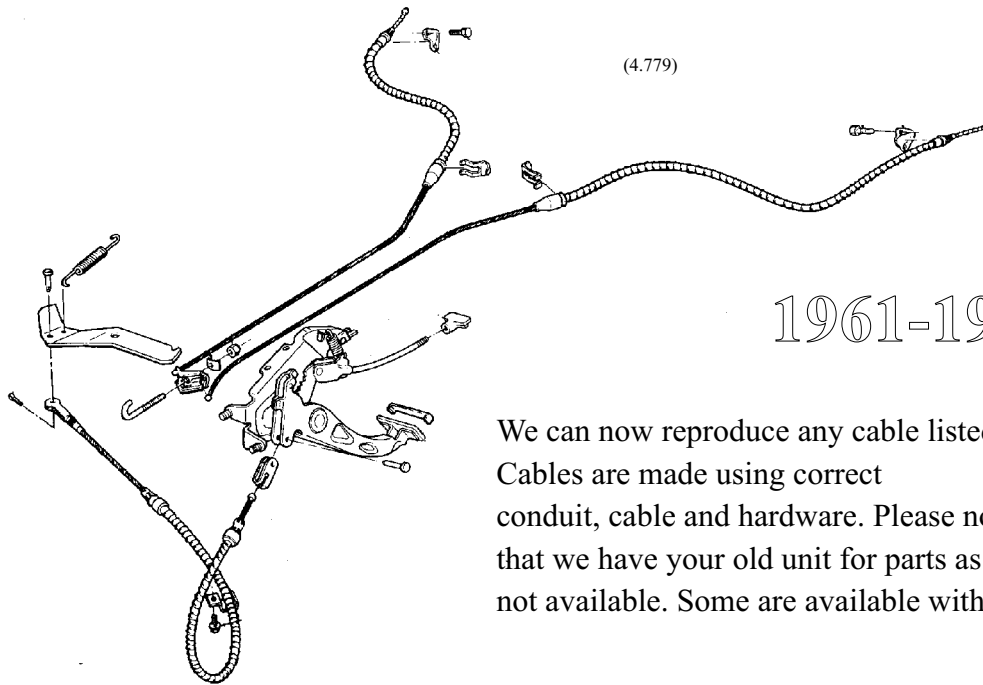


## Brake Junction Blocks

- 1964-1965** with with single master cylinder reservoir  
 JB-645 .....\$29.50 ea.
- 1964-1967** with with dual master cylinder reservoir  
 JB-647 .....\$39.50 ea.
- 1966** with with single master cylinder reservoir  
 JB-66 .....\$29.50 ea.



# Brake Cables ( Group 4 )



1961-1972

We can now reproduce any cable listed from **1961 through 1972**. Cables are made using correct conduit, cable and hardware. Please note, some cables (\*) require that we have your old unit for parts as some hardware items are not available. Some are available with a core charge.

Year & Model	Front	Center	Rear
1961 Special	R579055 .....\$55.00ea.....	R579062.....\$55.00ea.....	R579056 (RH).....\$55.00ea. R579057 (LH).....\$55.00ea.
1961 Skylark	R579055 .....\$55.00ea.....	R579062.....\$55.00ea.....	R1351992 .....\$55.00ea.
1962-1963 Spec & Sky	R1352512 .....\$70.25 ea.....		R583682 (RH).....\$52.25 ea. R583683 (LH).....\$52.25 ea.
1964-1966 All ex. wag.	R1394278 .....\$49.50 ea.....	R1361843.....\$24.25 ea.....	R1367389 (2).....\$59.50 ea.
1964-1966 Sportwagon	R1394278 .....\$49.50 ea.....	R1363387.....\$.....	R1367389 (2).....\$59.50 ea.
1967 Special & Skylark; 1967 GS w/out TH-400	R1394278 .....\$49.50 ea.....	R1361843.....\$24.25 ea.....	R1379642 (2).....\$18.25 ea. (without Nylon type)
1967 GS with TH-400	R1394997 .....\$59.50 ea.....	R1382066.....\$29.50 ea.....	R1373389 (1).....\$49.50 ea. (with Nylon type)
1967 Sportwagon with TH-400	R1394353 .....	R1381418.....\$.....	R1379642 (2).....\$18.25 ea. (without Nylon type)
1967 Sportwagon without TH-400	R1394278 .....\$49.50 ea.....	R1363387.....\$.....	R1379642 (2).....\$18.25 ea. (without Nylon type)
1968-1972 All two door except TH-400	R1394278 .....\$49.50 ea.....	R1382395.....\$40.25 ea.....	R1382429 (2).....\$49.50 ea.
1968-1972 All four door except wagons	R1394278 .....\$49.50 ea.....	R1361843.....\$24.25 ea.....	R1382429 (2).....\$49.50 ea.
1968-1972 GS with TH-400	R1394997 .....\$59.50 ea.....	R1374758.....\$19.25 ea.....	R1382429 (2).....\$49.50 ea.
1968-1969 Sportwagon with TH-400	R1394997 .....\$59.50 ea.....	R1381418.....\$.....	R1382429 (2).....\$49.50 ea.
1968-1969 Sportwagon without TH-400	R1394278 .....\$49.50 ea.....	R1240298 .....\$.....	R1382429 (2).....\$49.50 ea.
1971-1972 Sportwagon with TH-400	R1394997 .....\$59.50 ea.....	R1374758.....\$19.25 ea.....	R1382429 (2).....\$49.50 ea.
1971-1972 Sportwagon without TH-400	R1394278 .....\$49.50 ea.....	R1240298 .....\$.....	R1382429 (2).....\$49.50 ea.

**ITEMS NOT PRICED MUST BE QUOTED. PLEASE INQUIRE!**

# Steel Brake Lines ( Group 4 )

<b>Front Brake Line Kits</b>				
<u>PART #</u>	<u>YEAR</u>	<u>DESCRIPTION</u>	<u>ORIGINAL MATERIAL</u>	<u>STAINLESS STEEL ("S")</u>
FBL-67A	1967	Standard drum, 4 line set.....	\$80.00 ea.	.....\$112.25 ea.
FBL-67B	1967	Power drum, 4 line set.....	\$80.00ea.	.....\$112.25 ea.
FBL-682A	1968-1972	Standard drum, 4 line set.....	\$80.00ea.	.....\$112.25 ea.
FBL-682B	1968-1872	Power drum, 4 line set.....	\$80.00ea.	.....\$112.25 ea.
FBL-689A	1968-1969	Power disc, 5 line set.....	\$80.00ea.	.....\$112.25 ea.
FBL-70A	1970	Power disc, 5 line set.....	\$80.00ea.	.....\$112.25 ea.
FBL-712A	1971-1972	Power disc, 4 line set.....	\$80.00ea.	.....\$112.25 ea.
<b>Front to Rear Brake Lines</b>				
CBL-645A	1964-1965	Front to rear, convertible.....	\$63.75 ea.	.....\$85.25 ea.
CBL-645B	1964-1965	Front to rear, hardtop.....	\$63.75 ea.	.....\$85.25 ea.
CBL-66A	1966	Front to rear, hardtop.....	\$63.75 ea.	.....\$85.25 ea.
CBL-66B	1966	Front to rear, convertible.....	\$63.75 ea.	.....\$85.25 ea.
CBL-67A	1967	Front to rear, hardtop.....	\$63.75 ea.	.....\$85.25 ea.
CBL-67B	1967	Front to rear, convertible.....	\$63.75 ea.	.....\$85.25 ea.
CBL-68A	1968	Front to rear, hardtop.....	\$63.75 ea.	.....\$85.25 ea.
CBL-68B	1968	Front to rear, convertible.....	\$63.75 ea.	.....\$85.25 ea.
CBL-69A	1969	Front to rear, hardtop.....	\$63.75 ea.	.....\$85.25 ea.
CBL-69B	1969	Front to rear, convertible.....	\$63.75 ea.	.....\$85.25 ea.
CBL-70A	1970	Front to rear, hardtop, disc only, 2.....	\$63.75 ea.	.....\$85.25 ea.
CBL-70B	1970	Front to rear, convertible, disc only two piece line.....	\$63.75 ea.	.....\$85.25 ea.
CBL-702A	1970 1971-1972	Front to rear, hardtop, drum Front to rear, hardtop, all.....	\$63.75 ea.	.....\$85.25 ea.
CBL-702B	1970 1971-1972	Front to rear, convertible, drum Front to rear, convertible, all.....	\$63.75 ea.	.....\$85.25 ea.
<b>Rear Axle Brake Lines</b>				
RBL-646	1964-1966	All cars, 2 line set.....	\$38.00 set	.....\$49.00 set
RBL-67	1967	All cars, 2 line set.....	\$38.00 set	.....\$49.00 set
RBL-682	1968-1972	All cars, 2 line set.....	\$38.00 set	.....\$49.00 set