

# Transmission (Group 4)

## Automatic Transmission Kits

Model	Year	Master Overhaul Kit	Banner Kit	Paper, Rubber, Rings & Seals	External Seal-up Kit
Dynaflow.....	1961-1963	TOK613..... \$239.50 ea.	TKB613..... 189.50 ea.	TRK613..... \$167.50 ea.	TSK613..... \$69.50 ea.
ST300.....	1964-1969	TOK300..... \$105.00 ea.	TKB300..... \$83.00 ea.	TRK300..... \$46.00 ea.	
TH350.....	1969-1979	TOK350..... \$95.50 ea.	TKB350..... \$84.50 ea.	TRK350..... \$35.00 ea.	TSK350..... \$29.50 ea.
TH350C.....	1980-1986	TOK350C..... \$114.50 ea.	TKB350C..... \$85.00 ea.	TRK350..... \$35.00 ea.	
TH400.....	1964	TOK400F..... \$114.50 ea.	TKB400F..... \$89.00 ea.	TRK400F..... \$79.50 ea.	
ST400 & TH400...	1965-1998	TOK400..... \$107.50 ea.	TKB400..... \$81.50 ea.	TRK400..... \$49.50 ea.	

**Master Overhaul Kit:** Gaskets, Friction (lined) Clutches, Lip Seals, Steel Clutches, "O" Rings, Front Pump Seal Sealing Rings and Extension Housing Seal.

**Paper, Rubber, Rings and Seals:** All gaskets, Lipseals, O-Rings, Sealing Rings (Popular Set), Front Pump Seal and Ext. Hsg. Seal.

**External Seal-up Kit:** Stops any external Leaks. Contains Front Pump Seal, Extension Housing Seal, Selector Lever Seal and External Gaskets (including Pan Gasket and Converter Gasket or O-Ring).

**Banner Kit:** Same as Master Kit, but without Steel Clutches.



### Auto Transmission Oil Pan Gaskets



1961-1963 All DynafLOW.	TPG483.....	\$10.00 ea.
1964-1969 Super Turbo 300, 14 bolt.	TPG649.....	\$11.50 ea.
1964-1972 Turbo-Hydromatic 400, 13 bolt.	TPG645.....	\$9.50 ea.

### Transmission Seals

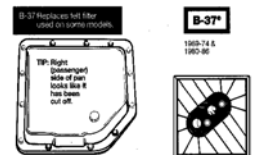
1961-1963 Transmission front pump oil seal.	TS483F.....	\$14.00 ea.
1961-1963 Converter pump seal. O-Ring.	PS513.....	\$10.75 ea.
1961-1963 All;		
1964 thru 1976 all exc. TH400. Rear trans seal.	TS616.....	\$10.75 ea.
1964-1976 All. Transmission front pump oil seal.	TS646.....	\$11.50 ea.
1964-1968 All TH400, rear.	TS640.....	\$12.25 ea.
1969-1976 All TH400, rear.	TS696.....	\$11.50 ea.

### Transmission Filter Change Kits



1964-1969 With S.T. 300 (except early 1964).	TFK300.....	\$36.75 ea.
1964-1966 all TH400;		
1967 early type TH400 with tube.	TFK400T.....	\$36.75 ea.
1967 Late TH400 with flat filter;		
1968-1998 all TH400.	TFK400.....	\$15.00 ea.

1969-1986 With TH-350 transmission.  
TFK350.....\$11.50 ea.



### Vacuum Modulator



1964-1998 All TH350 and TH400.	VM642.....	\$29.50 ea.
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### Shifter Cables

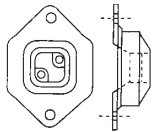


1969-1972 All TH350 with long console. Shifter cable.	SC682.....	\$65.75 ea.
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### Transmission Mounts



**1964-1972**  
**1964-1972:** All with standard transmission;  
**1964-1970:** All TH300 and TH350.  
TM642.....\$19.00 ea.



**1964-1970**  
**1964-1966:** Wildcat and Electra with TH400;  
**1967-1970:** LeSabre, Wildcat and Electra with TH400.  
TM640 .....\$38.75 ea.



**1965-1970**  
1965-1966: LaSabre with TH400;  
1970: Estate Wagon with TH400.  
TM650 .....\$12.50 ea.



**1971-1974** with TH400 (except 1973 wagon).  
TM714 .....\$14.50 ea.

### Neutral Safety and Back- Up Switch



**1962-1964** All with column shift.  
Neutral safety switch.  
NSS624 .....\$34.50 ea.

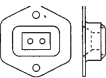
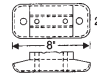


**1969-1972** All. Neutral safety switch.  
NSS692 .....\$24.50 ea.

### Transmission Mount Rebuilding Service

We now offer you complete revulcanization of your motor mounts. Fresh, new rubber will insure safe and smooth running. The mounts listed below are sold on an exchange basis only. If we have your needed mount ready to ship we will charge you an additional core deposit of \$50.00 per item. This charge is fully refundable upon receiving your rebuildable cores. We prefer you send your mounts for rebuilding. Please allow at least 2 weeks for this process.

**1961-1962** Transmission mounts.  
Exchange.  
TM612 .....\$111.25 ea.  
**1963** All Dynaflow. Transmission mount.  
Exchange.  
TM63RS .....\$101.75 ea.



### Speedometer Cables

**1961-1975** All. State all information.  
SC612.....\$22.75 ea.



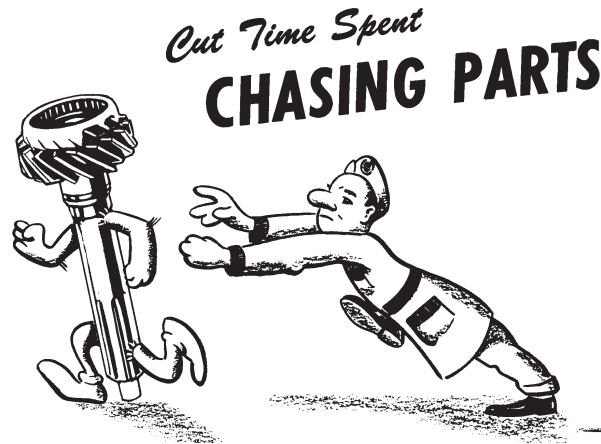
**1961-1975** All. Speedometer cable repair kit.  
SRK360.....\$16.00 ea.

### Speedometer Cable Lubricant

**All years**  
SCL300.....\$5.00 ea.

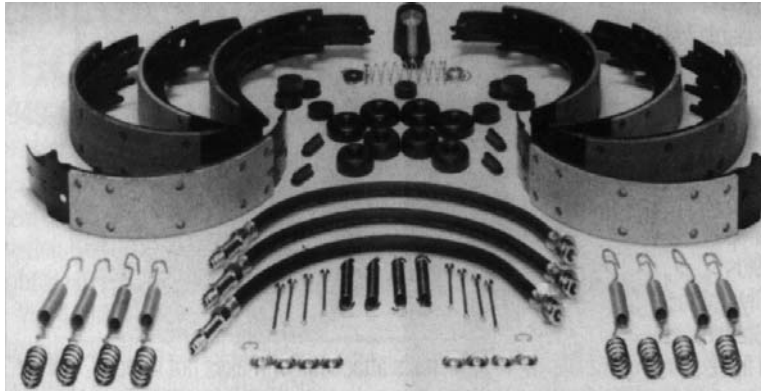


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# Brakes (Group 4)

## Master Cylinder Resleeve



### Master Cylinder Parts for Moraine Power Disc Brake

1971-1980 All.  
 MCC700.....Cover.....\$9.50 ea.  
 MCD700.....Diaphragm.....\$7.50 ea.

### Brake Overhaul Kits

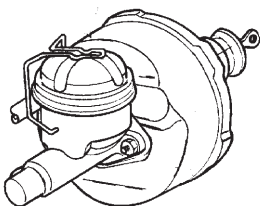
Our complete kits include the following:

- 4 Wheel cylinder kits and/ or caliper kits
- 1 Master cylinder kit (except 1963)
- 4 Brake shoes with linings or disc pads
- 3 Hydraulic Brake Hoses
- Brake spring hardware kits as required

BOK63....1963 (does not contain master cyl kit).....\$157.50 kit  
 BOK646M.....1964-1966 All.....\$225.00 kit  
 BOK678RMP.....1967 w/ 13/16" front wheel cylinders;  
     1968 All. For Moraine Drum Brakes....\$167.75 kit  
 BOK670.....1967-1970 Bendix Power Drum.....\$179.50 kit  
 BOK690RMP...1969-1970 Moraine Power Drum....\$179.50 kit  
 BOK713RD.....1971-1973 Moraine Disc. ....\$179.50 kit

### Power Brake Rebuilding Service

#### Master Cylinder and Booster with Exchange



1961-1962  
 1960-1961 all;  
 1962 all with metal vacuum inlet.  
 Power brake units rebuilt.  
 PBR610.....\$249.50 ea.  
 1963 Brake Booster only.  
 BBR63.....\$269.50 ea.

### Brake Booster Hose Pinch Clamp

1961-1975 All.  
 PC1116.....\$1.25 ea.



### Brake Booster Vacuum Check Valve



(4.955)  
 1967 LeSabre, Wildcat, Electra with Bendix power drum brakes;  
 1968 thru 1972 All.  
 CV682 .....\$12.75 ea.

### Master Cylinders



1967-1970 All with Bendix power drum brakes.  
 MC670B .....\$97.75 ea.  
 1971-1975 All Moraine power disc brakes.  
 MC685.....\$59.50 ea.

### Master Cylinder Rebuilding Kits

1961-1962 All with Power Brake.  
 MK602 .....\$22.25 ea.  
 1961-1966 Regular brakes. Master cylinder kit.  
 MK596 .....\$26.25 ea.  
 1964-1966  
     1964: All;  
     1965-1966: With Moraine. Power brakes. Master cylinder rebuild kit.  
 MK646 .....\$20.75 ea.  
 1967-1970 All with Bendix. Power brake master cylinder rebuilding kit.  
 MK670 .....\$39.50 ea.  
 1967-1972 LeSabre, Wildcat, Centurion, Electra. Moraine regular and power brake master cylinder kit. For drum cars.  
 MK672 .....\$45.75 ea.  
 1967-1975 All Moraine power disc brakes.  
 MK675 .....\$30.50 ea.

## Wheel Cylinders



### Front

1961 All with horizontal mounting holes.

- FWC61L.....(left hand) .....\$42.50 ea.
- FWC61R.....(right hand) .....\$42.50 ea.

### 1961-1966

1961: All with diagonal mounting holes;

1962-1966: All.

- FWC617L.....(left hand) .....\$39.50 ea.
- FWC617R.....(right hand) .....\$39.50 ea.

### 1967-1968 All.

- FWC678L.....(left hand) .....\$49.50 ea.
- FWC678R.....(right hand) .....\$49.50 ea.

### 1969-1970 All.

- FWC690L.....(left hand) .....\$47.00 ea.
- FWC690R.....(right hand) .....\$47.00 ea.



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### Rear

### 1961-1970 All.

- RWC500L.....(left hand) .....\$35.00 ea.
- RWC500R.....(right hand) .....\$35.00 ea.

### 1971-1975 All. Fits left and right hand.

- RWC718 .....\$19.75 ea.



## Wheel Cylinder Repair Kits

### 1961-1966 All 1 1/8" diameter, front

- FK426.....(right hand and left hand).....\$10.25 ea.

### 1967-1970 All with 1 3/16" diameter. Front

- FK670.....(right hand and left hand).....\$9.50 ea.

### 1961-1970 All. Rear. 1" Diameter.

- RK370.....\$9.50 ea.

### 1971-1974 Les., Centurion and Electra w/ 11 x 2" drums.

- Rear  
RK644.....\$7.50 ea.

### 1973-1974 Century and Regal rear. 7/8" diameter.

- RK672.....\$7.50 ea.



## Disc Brake Caliper Repair Kits

### 1967-1969 All front disc brakes. (Bendix). For 1 wheel.

- CRK679 .....\$29.50 ea.

### 1970-1996 Front disc brakes. For 1 wheel

1970-1985 LeSabre, Wildcat, Centurion, Electra;

1973-1977 Apollo, Century, Regal;

1970-1992 Estate Wagon;

1991-1996 Roadmaster.

- CRK696 .....\$11.50 ea.

### 1978-1997 Front disc brakes. For 1 wheel.

1978-81 Century;

1983-1984 Century Heavy Duty;

1985-1989 Century Medium Duty;

1990-1996 Century;

1985-1991 Electra;

1986-1994 LeSabre;

1992-1997 Park Avenue;

1988-1991 Reatta.

- CRK767 .....\$11.50 ea.

# Brakes (Group 4)

## Brake Shoes and Disc Pad Sets (5.017)



### Front

**1961-1970** All. Drum brakes.

BS197.....	\$49.50 set
<b>1967-1969</b> All. Disc brakes. (4 pad set).	
DP16.....	\$29.50 set
<b>1970-1980</b> All. Disc brakes.	
DP52.....	\$34.50 set

### Rear

**1961-1968** All. (Some models require hole drilling for spring)

BS194.....	\$59.50 set
<b>1969-1970</b> All.	
BS340.....	\$59.50 set
<b>1971-1974</b> All. 12" drum.	
BS714.....	\$29.25 set
<b>1971-1976</b> All. 11" drum. 11' X 2".	
BS363.....	\$49.50 set

## Brake Hoses

**1961** all. Front brake hose. Left hand or right hand.

FH575.....	\$18.50 ea.
<b>1962-1964</b> Front brake hose. Left hand or right hand.	
FH624.....	\$19.75 ea.
<b>1965-1968</b> All. Front drum brake cars.	
FH650.....	\$18.50 ea.
<b>1962-1966</b> Rear brake hose.	
RH626.....	\$18.50 ea.
<b>1967-1968</b> Front brake hose. For cars with disc brakes.	
FH678.....	\$32.50 ea.
<b>1967</b> LeSabre, rear.	
RH67.....	\$22.50 ea.
<b>1967</b> Wildcat and Electra, rear.	
RH670.....	\$22.50 ea.
<b>1968-1970</b> All, rear.	
RH680.....	\$31.25 ea.
<b>1969-1970.</b> 1969 all drum or disc; 1970 all drums, Front.	
FH682.....	\$16.50 ea.
<b>1970-1973</b> 1970-1973 all with disc brakes. Front.	
FH703.....	\$19.50 ea.
<b>1973-1975</b> All. Century and Regal. Front brake hose.	
FH735.....	\$23.25 ea.
<b>1971-1974</b> All exc. Apollo. Rear brake hose.	
RH714.....	\$38.50 ea.

## Brake Adjusting Screws (5.023)

**1960 thru 1962** all front or rear, left or right.

BAS362.....	\$10.75 ea.
<b>1963-1991;</b> Fits all front and rear drums.	
<b>1963-1970</b> all;	
<b>1977-1978</b> Electra w/ 11" drums;	
<b>1979-1984</b> Electra;	
<b>1977-1985</b> LeSabre with 11" drums;	
<b>1977</b> Century and Regal;	
<b>1977-1991</b> Estate Wagon.	
BAS636L.....(fits left hand side)	\$12.50 ea.
BAS636R.....(fits right hand side)	\$12.50 ea.
<b>1973-1987:</b>	
<b>1975-1984</b> Skylark;	
<b>1973-1981</b> Apollo and Century w/ 9 1/2" x 2" drums;	
<b>1976-1984</b> Skyhawk;	
<b>1977-1978</b> Electra w/ 9 1/2" x 2" drums;	
<b>1977-1984</b> LeSabre w/ 9 1/2" x 2" drums;	
BAS674L.....(fits left hand side)	\$10.75 ea.
BAS674R.....(fits right hand side)	\$10.75 ea.

## Brake Spring Kits

**1963-1970** All front.

BSK630.....	\$19.50 kit
<b>1963-1970</b> All rear.	
BSK630R.....	\$11.75 kit



## Brake Hose Clip



**1961-1990** All.

BC360.....	\$1.25 ea.
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**1961-1980** All as required. Brake backing plate hole cover.  
BC340.....\$1.00 ea.

**Pedal Pads** (4.630)



**1965-1970** LeSabre, Wildcat, Electra with auto trans. (Includes 2 Stainless Steel Strips)  
**1971-1974** (will fit but pattern is different)  
PC650.....\$25.25 ea.



**1973-1974** Apollo and Skylark w/ 350 auto trans. and drum brakes. Brake pedal pad.  
PC642.....\$8.50 ea.



**1973 thru 1978** Parking brake pedal pad.  
PC642E.....\$8.75 ea.

**Brake Drums** (5.809)

Cast Iron replacements.  
(When replacing aluminum front drums - purchase in pairs.)

~~~~~**Front**~~~~~

**1961-1964** LeSabre, Wildcat, Invicta, Electra, Riviera;  
**1965** Wildcat, Electra, Riviera.  
BD614F.....\$119.00 ea.  
**1966-1967** Wildcat, Electra, Riviera.  
BD667.....\$119.00 ea.  
**1965-1970** LeSabre.  
BD650.....\$119.00 ea.  
**1968-1970** Wildcat, Electra, Riviera, Estate Wagon.  
BD680.....\$119.00 ea.

~~~~~**Rear**~~~~~

**1961-1964** LeSabre, Wildcat, Invicta, Electra, Riviera.  
BD614.....\$119.00 ea.  
**1965-1970** LeSabre, Wildcat, Electra, Riviera.  
BD650R.....\$119.00 ea.

**Brake Pedal Pads**

**1961-1964** LeSabre, Invicta, Wildcat, Electra pedal covers. (includes Stainless Steel "POWER BRAKE" metal strip). Black, fawn, blue, brown, olive saddle, red and saddle.



PC614.....Black.....\$24.50 ea.  
PC614F.....Fawn.....\$24.50 ea.  
PC614U.....Blue.....\$24.50 ea.  
PC614B.....Brown.....\$24.50 ea.  
PC614OS.....Olive Saddle.....\$24.50 ea.  
PC614R.....Red.....\$24.50 ea.  
PC614S.....Saddle.....\$24.50 ea.  
PP614.....(Stainless strip only).....\$4.75 ea.

**1961-1964** LeSabre, Invicta, Wildcat, Electra pedal covers. (includes Stainless Steel "PARK" metal strip). Black, tan, red, blue, brown, saddle, olive saddle.



PC614E.....Black.....\$17.00 ea.  
PC614EF.....Fawn.....\$17.00 ea.  
PC614EU.....Blue.....\$17.00 ea.  
PC614EB.....Brown.....\$17.00 ea.  
PC614EOS.....Olive Saddle.....\$17.00 ea.  
PC614ER.....Red.....\$17.00 ea.  
PC614ES.....Saddle.....\$17.00 ea.  
PP614E.....(Stainless strip only).....\$4.00 ea.

**Stop Light Switches** (2.447)



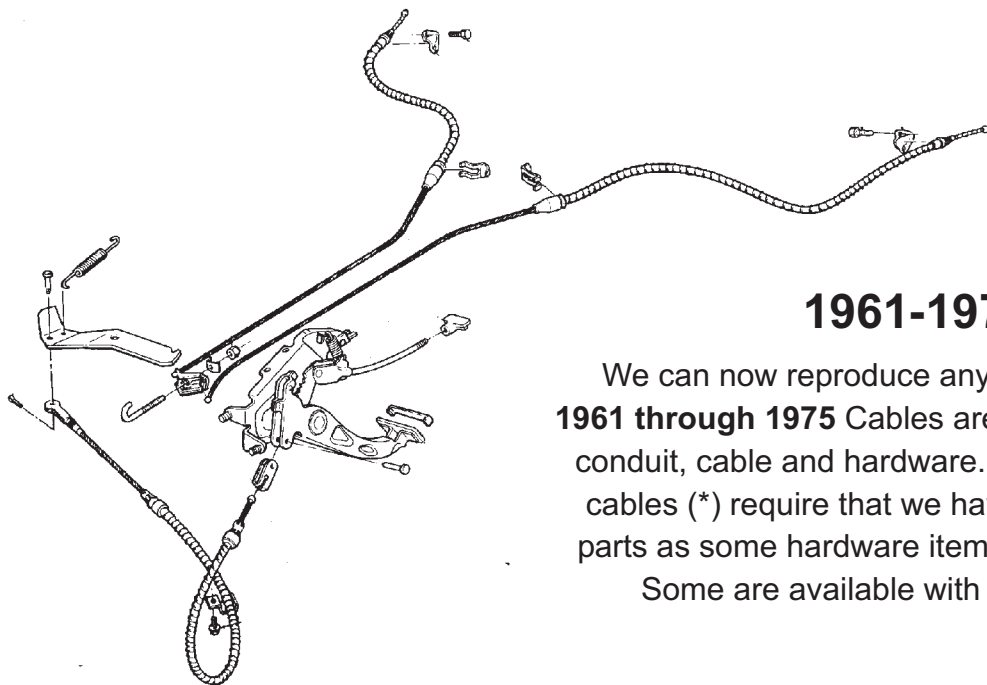
**1961-1963** All. Stop light switch.  
SLS563.....\$9.75 ea.  
**1964-1975**  
**1964-1970:** All;  
**1971-1975:** Except cruise. Stop lamp switch.  
SLS645.....\$12.75 ea.  
**1971-1975** All with cruise control.  
SLS715.....\$7.75 ea.

**Silicon Brake Fluid**



**1961-1980** Silicon brake fluid. (one gallon).  
SF360.....\$63.00 ea.

# Brake Cables (Group 4)



## 1961-1975

We can now reproduce any cable listed from **1961 through 1975** Cables are made using correct conduit, cable and hardware. Please note, some cables (\*) require that we have your old unit for parts as some hardware items are not available. Some are available with a core charge.

| Year & Model                                                  | Front                        | Center                                           | Rear                             |
|---------------------------------------------------------------|------------------------------|--------------------------------------------------|----------------------------------|
| <b>1961</b> LeSabre, Invicta and Wildcat                      | R1199638.....\$79.50 ea..... |                                                  | R1365177 (2).....\$79.50 ea.     |
| <b>1961</b> Electra                                           | R1199638.....\$79.50 ea..... |                                                  | R1365178 (2).....\$79.50 ea.     |
| <b>1962-1964</b> LeSabre, Invicta & Wildcat                   | R1365180.....\$79.50 ea..... |                                                  | R1365177 (2).....\$79.50 ea.     |
| <b>1962-1964</b> Electra                                      | R1365180.....\$79.50 ea..... |                                                  | R1365178 (2).....\$79.50 ea.     |
| <b>1965-1968</b> All                                          | R1394222.....\$79.50 ea..... | R1370084.....\$79.50 ea.....                     | R1369341 (2) (*).....\$79.50 ea. |
| <b>1969-1970</b> LeSabre & Wildcat                            | R1230211.....\$79.50 ea..... | R1386560.....\$51.00 ea.....                     | R1231508 (2).....\$79.50 ea.     |
| <b>1969-1970</b> Electra                                      | R1230211.....\$79.50 ea..... | R1386561.....\$51.00 ea.....                     | R1231508 (2).....\$79.50 ea.     |
| <b>1971-1972</b> LeSabre and Centurion                        | R1240335.....\$79.50 ea..... | R1237721.....\$51.00 ea.....                     | R1236712 (2).....\$79.50 ea.     |
| <b>1971-1973</b> Electra with 11" Diameter Rear Drums         | R1240335.....\$79.50 ea..... | R1235466.....\$79.50 ea.....                     | R1236712 (2).....\$79.50 ea.     |
| <b>1971-1973</b> Electra with 12" Diameter Rear Drums         | R1240335.....\$79.50 ea..... | R1235466.....\$79.50 ea.....                     | R1235886 (2).....\$79.50 ea.     |
| <b>1982-1988</b> Les. ex. wag. ....BC820F.....\$17.75 ea..... |                              | BC828RL.....1982-1988 Left rear.....\$35.50 ea.  |                                  |
|                                                               |                              | BC824RR.....1982-1984 Right rear.....\$44.75 ea. |                                  |
|                                                               |                              | BC858RR.....1985-1988 Right rear.....\$43.75 ea. |                                  |
| <b>1988-1990</b> Les. ex. wag. ....BC820F.....\$17.75 ea.     |                              |                                                  |                                  |

**ITEMS NOT PRICED MUST BE QUOTED. PLEASE INQUIRE!**