

Buick used two types of steering linkages from **1961-1975**, Saginaw and Thompson (Alternate). **Saginaw** original equipment can be identified by having a plastic plate, or a small "s" stamped on the plate. (see *illustration A*) Saginaw Idler arm assemblies will typically be a three-piece unit having a threaded steel bushing (see *illustration B*). The Saginaw Idler Arm Assembly with the metal plug design is an integral unit with the bracket (see *illustration C*). Saginaw centerlinks have ball studs that measure **.587** (see *illustration D*). Saginaw linkage has straight joints (see *Illustration E*).



Illustration A

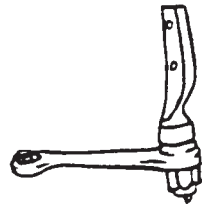


Illustration B



Illustration C

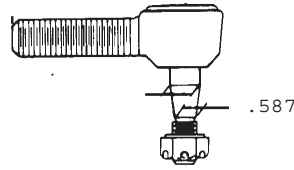


Illustration D

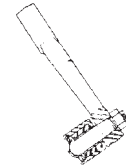


Illustration E

Thompson or **Alternate** original equipment can be identified by a plain metal cover plate under the ball stud of each socket (see *illustration E*). Thompson Idler Arm assemblies are a one piece unit (see *illustration F*). Thompson centerlinks have ball studs that measure **.556** (see *illustration G*). Thompson linkage has tapered joints (see *illustration H*).

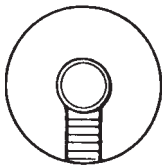


Illustration E

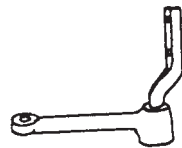


Illustration F

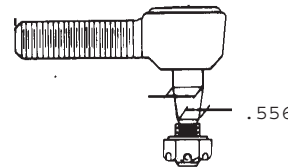


Illustration G

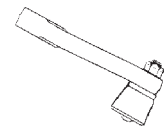
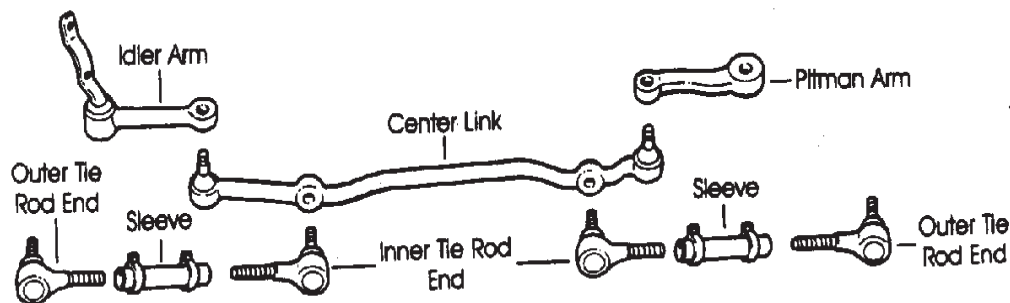


Illustration H



Steering (Group 6)

Power Steering Hoses



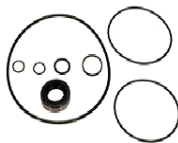
- 1964-1965** LeSabre with 300 engine. Pressure hose.
SH649P\$40.75 ea.
- 1961-1968** All 401, 425, 430 engines. Return hose.
1971-1972 All 455 engines.
SH592R\$26.75 ea.
- 1969-1970** All LeSabre, Estate Wagon, Electra. Return.
SH690R\$30.25 ea.
- 1973-1976** All 455 engines. Pressure hose.
SH716P\$37.50 ea.
- 1977-1980** All V-6 w/o air pump or turbo. Pressure hose.
SH730P\$48.00 ea.

Power Steering Pump (Rebuild)

- 1961-1964** \$50 core.
SP594\$89.00 ea.

Power Steering Pump Kits

- 1961-1966** All 225, 300, 340, 401, 425 engines.
SPK596.....\$34.50 ea.



- 1967-1985** LeSabre, Wildcat, Electra, Centurion:
SPK679.....(Complete Rebuilding Kit).....\$20.00 ea.
SPK673.....(Complete Seal Kit).....\$20.00 ea.

Power Steering Box Kits

- 1961-1964** All w/ power steering;
1965-1980 All. Complete seal kit.
SBK610.....\$34.50 ea.

- 1961 thru 1976** Invicta, Wildcat, Electra;
1971-1976 LeSabre, Centurion. Complete rebuilding kit.
SBK606.....\$82.75 ea.



Power Steering Pump Reservoir Cap

- 1961-1966** All.
RC596.....\$46.50 ea.

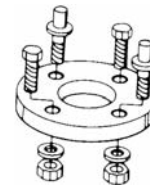


Pitman Shaft Seal Kit (6.855)

- 1961-1970** Invicta, Wildcat;
1961-1984 Electra, Est. Wagon, Park Ave, Apollo, Centurion, Skyhawk, Skylark;
1967-1984 LeSabre.
PSK577\$20.00 ea.

Steering Fiber Disc

- 1961-1975** Repair kit.
SD570.....\$22.25 ea.



Steering Coupler

- 1967-1977** All with power steering.
SC677.....\$29.75 ea.



Steering Wheel Parts

- 1969-1974** Cancelling Cam for all tilt wheel applications.
CC694\$20.75 ea.
- 1966-1974** Horn spring and contact kit. For all standard wheels.
HS666.....\$7.75 kit

Power Steering Pump Pulley

- 1967-1970** All:
5 3/8" diameter. Oem # 1386935.
SP670.....\$59.00 ea.



Idler Arms and Frame Brackets (6.231)

- 1961-1964** All LeSabre, Wildcat and Electra. Idler arm frame bracket and bushing. For Thompson P.S.
IA614\$38.25 ea.



- 1962-1963** All with saginaw (assembly).
IA636\$59.75 ea.

- 1964-1968** All manual steering with saginaw (assembly).
1964 All;
1965-1968 LeSabre.
IA648\$55.00 ea.

- 1965** Wildcat and Electra with power steering.
IA65PS\$44.50 ea.
- 1966** All Wildcat and Electra w/ power steering.
IA66\$34.50 ea.

- 1967-1968** Wildcat and Electra with power steering. Idler arm.
IA670\$39.75 ea.

- 1969-1970** LeSabre, Wildcat and Electra with power steering. Idler arm assembly.
IA690\$79.75 ea.

- 1971-1972** All, Idler arm.
IA712\$38.50 ea.

- 1973-1974** All, Idler arm assembly.
IA734\$39.50 ea.

Centerlinks Sold Outright (6.870)



- 1971-1972 All.**
 CL712.....\$199.00 ea.
1969-1970 Electra, LeSabre, Wildcat (Except Wagon).
 CL690.....\$237.00 ea.
1967-1968
 1967-1968: Wildcat and Electra with power steering;
 1968: Wildcat with regular steering.
 CL670.....\$217.00 ea.

Centerlink Rebuild Service

We can rebuild your Centerlink. Please call for price quotation if it is not listed.

- 1965-1966** Wildcat and Electra with power steering.
 CL656.....\$351.75
1967-1968 LeSabre.
 CL678L.....\$245.50

Ball Joints



- Lower** (6.169)
1961-1962 All. Lower ball joint.
 LBJ612.....\$73.75 ea.
1963-1970 Lower ball joint.
 LBJ630.....\$59.50 ea.
1971-1976 All LeSabre, Centurion and Electra lower ball joint.
 LBJ716.....\$37.50 ea.
1973-1974 Apollo lower ball joints.
 LBJ644.....\$23.75 ea.

Upper (6.178)

- 1961-1962 All.** Upper ball joint.
 UBJ612.....\$77.50 ea.
1963-1970 All. Upper ball joint.
 UBJ630.....\$79.50 ea.
1971-1987 All.
 UBJ717.....\$29.50 ea.



Brake Reaction Rod Bushing Kits

(Also known as Front Strut Rods)



- 1961-1962 All.** Cone shaped.
 Repairs both sides.
 BRK612.....\$17.00 kit.
1963-1968 All. Correct as original. Repairs both sides.
 BRK638.....\$29.50 kit.
1969-1970 All. Correct as original. Repairs both sides.
 BRK690.....\$29.50 kit.

Tie Rods and Ends (6.233)



- 1961 All w/ P.S.** Thompson. Either side.
 TE61T.....\$92.50 ea.
1962-1964 All, outer. Tie rod end.
 Fits either side. Two per car.
 TE624.....\$29.75 ea.
 EC372.....(Dust Cover)\$3.25 ea.
1962-1964 All Inner tie rod. Either side.
 TR624.....\$158.75 ea.
1965 Wildcat and Electra AR.;
1966 Wildcat, Electra. AR;
1967-1968 Wildcat, Electra. L.H.;
1968 LeSabre w/ manual steering. L.H.;
1969-1970 LeSabre, Wildcat, Electra. R.H.
 TE650.....(tie rod end).....\$30.25 ea.
1965-1968 LeSabre w/ power steering. RH and LH
1967 LeSabre with manual steering. LH and RH.
1967-1968 Wildcat and Electra. R.H. side.
1968 LeSabre with manual steering. R.H.
 TE660.....(tie rod end).....\$30.25 ea.
1965 Wildcat and Electra either side;
1966 Wildcat, either side;
1967-1968 Wildcat and Electra, either side;
 TR650.....(Inner Tie Rod).....\$59.50 ea.
1969-1970 LeSabre, Wildcat, Electra. L.H. side. Tie rod end.
 TE690L.....\$39.50 ea.
1971-1976 All. Fits L.H. side outer.
 TE716L.....\$29.50 ea.
1971-1976 All. Fits R.H. side outer.
 TE716R.....\$29.50 ea.

Tie Rod End Adjusting Sleeves (6.234)



- 1961-1970**
1961: All left hand and right hand;
1969-1970: All left hand only.
 AS590.....\$30.25 ea.
1962-1976
1962 and 1968: All left hand and right hand;
1969-1970: LeSabre, Wildcat, Electra, Right hand only;
1971-1976: All LeSabre, Centurion, Electra, left & right hand.
 AS506.....\$14.50 ea.
1973-1974 Apollo;
1975 Skylark.
 AS590.....\$30.25 ea.

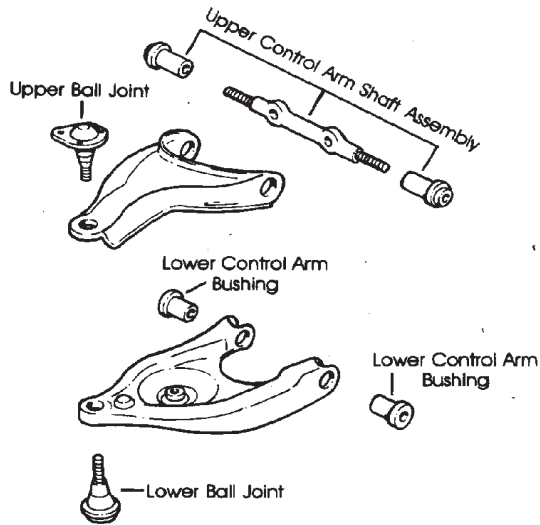
Grease Fittings

All models as required. Sold in packs of 10.

- GF360S.....(1/4" diameter).....\$7.75 pack
 GF360B.....(3/8" diameter).....\$8.75 pack



Suspension (Group 6)



Upper Control Arm Parts


- 1961-1963** Upper control arm bushing kit.
2 kits needed per car.
BK543\$39.50 kit
- 1961-1963** All. Upper control arm bumper.
UB573.....\$8.50 ea.
- 1961-1964** All. Upper control arm shaft and bushing kit.
UI614\$89.50 ea.
- 1964-1965** Upper control arm bushings.
2 kits needed per car.
BK543\$39.50 kit
- 1965** All. Upper control arm shaft and bushing kit.
UI65\$94.50 ea.
- 1966-1970** All. Upper control arm shaft and bushing kit.
UI660\$87.50 ea.
- 1966-1970** Upper control arm bushing. (four per car).
UAB660\$15.50 ea.
- 1971-1973** All. Upper control arm bushing. (four per car).
1974-1978 LeSabre, Century, Electra rear (2 per car.)
UAB719\$6.75 ea.
- 1964-1976** Wildcat and Electra;
1974-1976 Century and Regal. Upper control arm bumper.
UB651.....\$11.75 ea.

Stabilizer Bar to Frame Bushings (7.243)



- 1961-1966** All.
SB616.....\$11.75 pr.
- 1967-1973** All with 15/16" bar or smaller.
SB643.....\$11.75 pr.
- 1967-1970** All with 1" bar or larger.
SB670.....\$9.50 pr.
- 1971-1995** All with 1" bar or larger.
SB715.....\$8.50 pr.

Lower Control Arm Parts

- 1961-1970** Front lower control arm bushing.
LAB610.....\$49.50 ea.
- 1971-1978** Les, Cent, Electra, front lower control arm bushing.
1979-1984 LeSabre, Electra. (2 per car).
LAB719F.....\$11.50 ea.
- 1971-1978** Les, Cent, Electra, Rear lower control arm bushing.
1979-1984 LeSabre, Electra. (2 per car).
LAB719R\$11.50 ea.
- 1963-1964** All. Lower control arm rubber bumper. Will also fit **1961-1962** with brackets.
LB615\$9.75 ea.
- 
- 1971-1973** LeSabre, Centurion, Electra;
1974-1975 Century, Regal. Lower control arm rubber bumper.
LB715\$9.75 ea.
- 1982-1984** Electra;
1982-1990 LeSabre. Lower control arm rubber bumper.
LB826\$9.75 ea.

Stabilizer Repair Kits

- 1961-1964** All. Front stabilizer repair kits.
SK373.....\$17.00 pr.
- 1965-1990:**
- 1965-1984** All LeSabre, Centurion, Wildcat, Electra;
1973-1975 Apollo;
1973-1977 Century;
1975-1979 Skylark;
1985-1990 Electra Estate Wagon;
1987-1990 LeSabre Estate Wagon;
1985 LeSabre;
1991-1996 Roadmaster Sedan and Wagon;
1975-1989 Skyhawk;
1986-1998 Skylark;
1985-1987 Somerset
- 
- SK615.....\$14.25 pr.
- 1985-1999**
- 1985-1996** Electra and Park Ave;
1986-1999 LeSabre;
1988-1989 Reatta;
1997-1999 Park Ave.
- SK863.....\$14.25 pr.

- 1961-1976** All. Stabilizer link bushing. (8 needed per car).



- SB376\$1.25 ea.

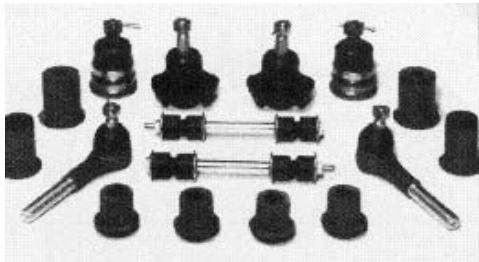
Front Wheel Bearings



- 1961-1975** All. Outer wheel bearing.
 OWB616\$11.00 ea.
- 1961-1975** Inner wheel bearing.
 IWB610\$13.75 ea.

Standard Front End Rebuilding Kits

1961 thru 1996 Standard Kit Contains:



- | | |
|----------------------|--------------------------|
| 2 Upper Ball Joints | 2 Lower Ball Joints |
| 2 Outer Tie Rod Ends | Upper Inner Bushings |
| Lower Inner Bushings | 2 Stabilizer Repair Kits |

- 1961** All with Thompson power steering.
 FEK61TS\$323.75 kit
- 1961** All with Saginaw power steering, and all cars with manual steering.
 FEK61S.....\$277.25 kit
- 1962** All. Includes 4 upper bushings.
 FEK62S.....\$277.25 kit
- 1963** All. Includes 4 upper bushings.
 FEK63BS\$246.50 kit
- 1964** All. Includes 4 upper bushings.
 FEK635S.....\$246.50 kit
- 1965** LeSabre. Includes 4 upper bushings.
 FEK65LS.....\$246.50 kit
- 1965** Wildcat and Electra. Includes 4 upper bushings.
 FEK65S.....\$246.50 kit
- 1966-1968** LeSabre w/ power strg.; 1967 Les w/ man. steering.
 FEK668LS.....\$246.50 kit
- 1966-1968** Wildcat and Electra. Includes 4 upper bushings.
 FEK668S.....\$246.50 kit
- 1969-1970** All. Includes 4 upper bushings.
 FEK690S.....\$246.50 kit
- 1971-1996** All. Full size except FWD.
 FEK716S.....\$183.25 kit

Front Wheel Grease Seals (6.326)

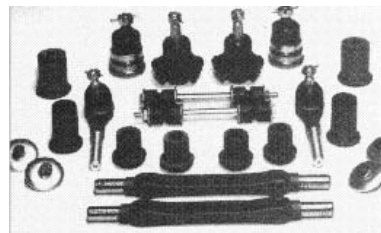
- 1961-1970** Front wheel grease seal.
 GS610.....\$8.50 ea.
- 1971-1976** Front wheel grease seal.
 GS716.....\$4.25 ea.



Wheel Studs

- 1961-1967**
1961-1963: All right hand side front and rear;
1964-1967: All exc. disc. brake cars. Front.
 WS617\$4.00 ea.

Deluxe Front End Rebuilding Kits



- Deluxe Kits Contains:**
- 2 Upper Ball Joints
 - 2 Lower Ball Joints
 - Inner Shaft Kits complete w/ *Bushings
 - 2 Outer Tie Rod Ends
 - 2 Stabilizer Link Kits

- 1961** All with Thompson power steering. 2 shafts included in kit.
 FEK61TD\$415.75 kit
- 1961** All with Saginaw power steering, and all cars with manual steering. 2 shafts included in kit.
 FEK61SD\$395.00 kit
- 1962** All. 2 shafts included in kit.
 FEK62D\$395.00 kit
- 1963** All. 2 shafts included in kit.
 FEK63BD\$365.25 kit
- 1963-1965** Riviera; **1964** LeSabre, Wildcat, Electra. Includes upper bushing kits.
 FEK635D\$365.25 kit
- 1964** LeSabre, Wildcat, Invicta. 2 shafts included in kit.
 FEK64BD\$365.25 kit
- 1965** LeSabre. 2 shafts included in kit.
 FEK65LD\$365.25 kit
- 1965** Wildcat and Electra. 2 shafts included in kit.
 FEK65D\$365.25 kit
- 1966-1968** LeSabre. 2 shafts included in kit.
 FEK668LD\$365.25 kit
- 1966-1968** Wildcat and Electra. 2 shafts included in kit.
 FEK668D\$365.25 kit
- 1969-1970** All. 2 shafts included in kit.
 FEK690D\$365.25 kit
- 1971-1987** All Apollo. Century, Regal, Skylark. 2 shafts.
 FEK717\$229.50 kit