

Buick used two types of steering linkages from **1961-1975**, Saginaw and Thompson (Alternate). **Saginaw** original equipment can be identified by having a plastic plate, or a small "s" stamped on the plate. (see *illustration A*) Saginaw Idler arm assemblies will typically be a three-piece unit having a threaded steel bushing (see *illustration B*). The Saginaw Idler Arm Assembly with the metal plug design is an integral unit with the bracket (see *illustration C*). Saginaw centerlinks have ball studs that measure **.587** (see *illustration D*). Saginaw linkage has straight joints (see *Illustration E*).



Illustration A

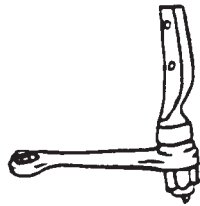


Illustration B



Illustration C

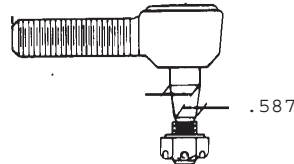


Illustration D

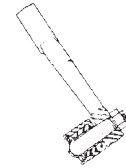


Illustration E

**Thompson** or **Alternate** original equipment can be identified by a plain metal cover plate under the ball stud of each socket (see *illustration E*). Thompson Idler Arm assemblies are a one piece unit (see *illustration F*). Thompson centerlinks have ball studs that measure **.556** (see *illustration G*). Thompson linkage has tapered joints (see *illustration H*).

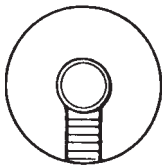


Illustration E

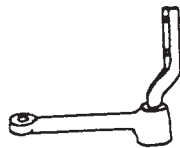


Illustration F

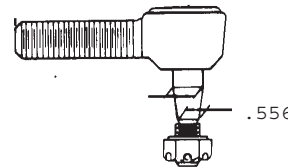


Illustration G

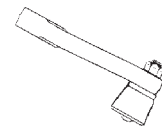
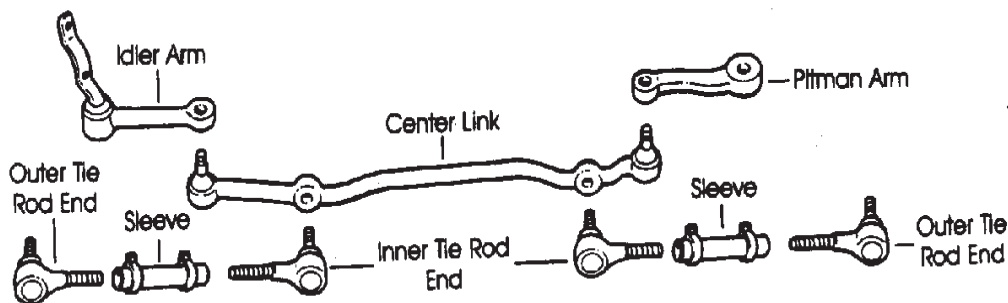


Illustration H



# Steering (Group 6)

## Power Steering Hoses



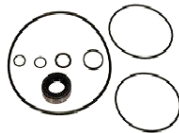
- 1964-1965** LeSabre with 300 engine. Pressure hose.  
SH649P .....\$40.75 ea.
- 1961-1968** All 401, 425, 430 engines. Return hose.
- 1971-1972** All 455 engines.  
SH592R .....\$26.75 ea.
- 1969-1970** All LeSabre, Estate Wagon, Electra. Return.  
SH690R .....\$30.25 ea.
- 1973-1976** All 455 engines. Pressure hose.  
SH716P .....\$37.50 ea.
- 1977-1980** All V-6 w/o air pump or turbo. Pressure hose.  
SH730P .....\$48.00 ea.

## Power Steering Pump (Rebuild)

- 1961-1964** \$50 core.  
SP594 .....\$89.00 ea.

## Power Steering Pump Kits

- 1961-1966** All 225, 300, 340, 401, 425 engines.  
SPK596.....\$34.50 ea.
- 1967-1985** LeSabre, Wildcat, Electra, Centurion:  
SPK679.....(Complete Rebuilding Kit).....\$20.00 ea.  
SPK673.....(Complete Seal Kit).....\$20.00 ea.



## Power Steering Box Kits

- 1961-1964** All w/ power steering;
- 1965-1980** All. Complete seal kit.  
SBK610.....\$39.50 ea.
- 1961 thru 1976** LeSabre, Invicta, Wildcat, Electra;
- 1971-1976** LeSabre, Centurion. Complete rebuilding kit.  
SBK606.....\$82.75 ea.



## Power Steering Pump Reservoir Cap

- 1961-1966** All.  
RC596.....\$46.50 ea.



## Pitman Shaft Seal Kit (6.855)

- 1961-1970** Invicta, Wildcat;
- 1961-1984** Electra, Est. Wagon, Park Ave, Apollo, Centurion, Skyhawk, Skylark;
- 1967-1984** LeSabre.  
PSK577 .....\$20.00 ea.

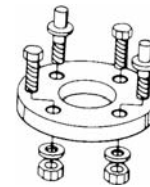
## Steering Column Upper Bearing Kit

- 1969-1995** All.  
SBK695U.....\$49.50 ea.



## Steering Fiber Disc

- 1961-1975** Repair kit.  
SD570.....\$22.25 ea.



## Steering Coupler

- 1967-1977** All with power steering.  
SC677.....\$29.75 ea.

## Steering Wheel Parts

- 1969-1974** Cancelling Cam for all tilt wheel applications.  
CC694 .....\$20.75 ea.
- 1966-1974** Horn spring and contact kit. For all standard wheels.  
HS666.....\$7.75 kit

## Tilt Lever and Knob



- 1969-1970** Buick LeSabre, Wildcat, Electra. Correct fluted chrome lever with black knob.  
TL690.....\$29.00 ea.

## Power Steering Pump Pulley



- 1967-1970** All:  
5 3/8" diameter. Oem # 1386935.  
SP670.....\$59.00 ea.

## Idler Arms and Frame Brackets (6.231)

- 1961-1964** All LeSabre, Wildcat and Electra. Idler arm frame bracket and bushing. For Thompson P.S.  
IA614.....\$38.25 ea.
- 1962-1963** All with saginaw (assembly).  
IA636.....\$59.75 ea.
- 1964-1968** All manual steering with saginaw (assembly).
- 1964** All;
- 1965-1968** LeSabre.  
IA648 .....\$55.00 ea.
- 1965** Wildcat and Electra with power steering.  
IA65PS .....\$44.50 ea.
- 1966** All Wildcat and Electra w/ power steering.  
IA66 .....\$34.50 ea.
- 1967-1968** Wildcat and Electra with power steering. Idler arm.  
IA670 .....\$39.75 ea.
- 1969-1970** LeSabre, Wildcat and Electra with power steering. Idler arm assembly.  
IA690 .....\$79.75 ea.
- 1971-1972** All, Idler arm.  
IA712 .....\$38.50 ea.
- 1973-1974** All, Idler arm assembly.  
IA734 .....\$39.50 ea.



**Centerlinks Sold Outright** (6.870)



- 1971-1972 All.**  
 CL712.....\$199.00 ea.  
**1969-1970** Electra, LeSabre, Wildcat (Except Wagon).  
 CL690.....\$237.00 ea.  
**1967-1968**  
 1967-1968: Wildcat and Electra with power steering;  
 1968: Wildcat with regular steering.  
 CL670.....\$217.00 ea.

**Centerlink Rebuild Service**

*We can rebuild your Centerlink. Please call for price quotation if it is not listed.*


- 1965-1966** Wildcat and Electra with power steering.  
 CL656.....\$351.75  
**1967-1968** LeSabre.  
 CL678L.....\$245.50

**Ball Joints**



- Lower** (6.169)  
**1961-1962 All.** Lower ball joint.  
 LBJ612.....\$73.75 ea.  
**1963-1970** Lower ball joint.  
 LBJ630.....\$59.50 ea.  
**1971-1976 All** LeSabre, Centurion and Electra lower ball joint.  
 LBJ716.....\$37.50 ea.  
**1973-1974** Apollo lower ball joints.  
 LBJ644.....\$23.75 ea.

**Upper** (6.178)

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- 1961-1962 All.** Upper ball joint.  
 UBJ612.....\$77.50 ea.  
**1963-1970 All.** Upper ball joint.  
 UBJ630.....\$79.50 ea.  
**1971-1987 All.**  
 UBJ717.....\$29.50 ea.

**Brake Reaction Rod Bushing Kits**

*(Also known as Front Strut Rods)*



- 1961-1962 All.** Cone shaped.  
 Repairs both sides.  
 BRK612.....\$19.50 kit.  
**1963-1968 All.** Correct as original. Repairs both sides.  
 BRK638.....\$29.50 kit.  
**1969-1970 All.** Correct as original. Repairs both sides.  
 BRK690.....\$29.50 kit.

**Tie Rods and Ends**

(6.233)



- 1961 All w/ P.S.** Thompson. Either side.  
 TE61T.....\$92.50 ea.  
**1962-1964 All,** outer. Tie rod end.  
 Fits either side. Two per car.  
 TE624.....\$29.75 ea.  
 EC372.....( Dust Cover ) .....\$3.25 ea.  
**1962-1964 All Inner** tie rod. Either side.  
 TR624.....\$158.75 ea.  
**1965 Wildcat and Electra AR.;**  
**1966 Wildcat, Electra. AR;**  
**1967-1968 Wildcat, Electra. L.H.;**  
**1968 LeSabre w/ manual steering. L.H.;**  
**1969-1970 LeSabre, Wildcat, Electra. R.H.**  
 TE650.....(tie rod end).....\$30.25 ea.  
**1965-1968 LeSabre w/ power steering. RH and LH**  
**1967 LeSabre with manual steering. LH and RH.**  
**1967-1968 Wildcat and Electra. R.H. side.**  
**1968 LeSabre with manual steering. R.H.**  
 TE660.....(tie rod end).....\$30.25 ea.  
**1965 Wildcat and Electra either side;**  
**1966 Wildcat, either side;**  
**1967-1968 Wildcat and Electra, either side;**  
 TR650.....(Inner Tie Rod).....\$59.50 ea.  
**1969-1970 LeSabre, Wildcat, Electra. L.H. side. Tie rod end.**  
 TE690L.....\$39.50 ea.  
**1971-1976 All.** Fits L.H. side outer.  
 TE716L.....\$29.50 ea.  
**1971-1976 All.** Fits R.H. side outer.  
 TE716R.....\$29.50 ea.

**Tie Rod End Adjusting Sleeves** (6.234)



- 1961-1970**  
**1961:** All left hand and right hand;  
**1969-1970:** All left hand only.  
 AS590.....\$30.25 ea.  
**1962-1976**  
**1962 and 1968:** All left hand and right hand;  
**1969-1970:** LeSabre, Wildcat, Electra, Right hand only;  
**1971-1976:** All LeSabre, Centurion, Electra, left & right hand.  
 AS506.....\$14.50 ea.  
**1973-1974** Apollo;  
**1975** Skylark.  
 AS590.....\$30.25 ea.

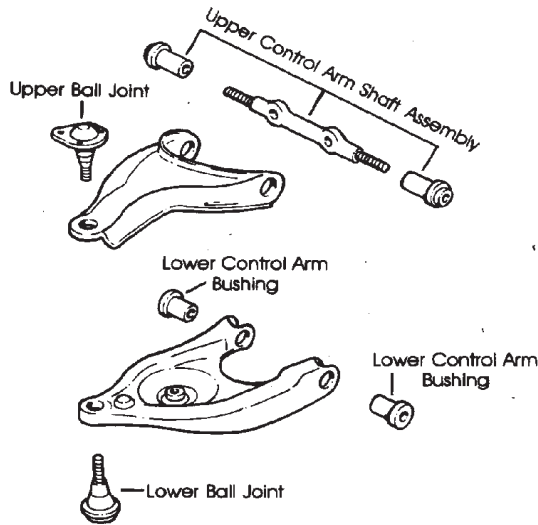
**Grease Fittings**

All models as required. Sold in packs of 10.

- GF360S.....(1/4" diameter).....\$7.75 pack  
 GF360B.....(3/8" diameter).....\$8.75 pack



# Suspension (Group 6)



## Upper Control Arm Parts

- 1961-1963** Upper control arm bushing kit.  
2 kits needed per car.  
BK543 .....\$39.50 kit
- 1961-1963** All. Upper control arm bumper.  
UB573.....\$8.50 ea.
- 1961-1964** All. Upper control arm shaft and bushing kit.  
UI614 .....\$89.50 ea.
- 1964-1965** Upper control arm bushings.  
2 kits needed per car.  
BK543 .....\$39.50 kit
- 1965** All. Upper control arm shaft and bushing kit.  
UI65 .....\$94.50 ea.
- 1966-1970** All. Upper control arm shaft and bushing kit.  
UI660 .....\$87.50 ea.
- 1966-1970** Upper control arm bushing. (four per car).  
UAB660 .....\$15.50 ea.
- 1971-1973** All. Upper control arm bushing. (four per car).  
**1974-1978** LeSabre, Century, Electra rear (2 per car.)  
UAB719 .....\$6.75 ea.
- 1964-1976** Wildcat and Electra;  
**1974-1976** Century and Regal. Upper control arm bumper.  
UB651.....\$11.75 ea.

## Stabilizer Bar to Frame Bushings (7.243)



- 1961-1966** All.  
SB616.....\$11.75 pr.
- 1967-1973** All with 15/16" bar or smaller.  
SB643.....\$11.75 pr.
- 1967-1970** All with 1" bar or larger.  
SB670.....\$9.50 pr.
- 1971-1995** All with 1" bar or larger.  
SB715.....\$8.50 pr.

## Lower Control Arm Parts

- 1961-1970** Front lower control arm bushing.  
LAB610.....\$49.50 ea.
- 1971-1978** Les, Cent, Electra, front lower control arm bushing.  
**1979-1984** LeSabre, Electra. (2 per car).  
LAB719F.....\$11.50 ea.
- 1971-1978** Les, Cent, Electra, Rear lower control arm bushing.  
**1979-1984** LeSabre, Electra. (2 per car).  
LAB719R .....\$11.50 ea.
- 1963-1964** All. Lower control arm rubber bumper. Will also fit **1961-1962** with brackets.  
LB615 .....\$17.50 ea.
-  **1971-1973** LeSabre, Centurion, Electra;  
**1974-1975** Century, Regal. Lower control arm rubber bumper.  
LB715 .....\$9.75 ea.


- 1982-1984** Electra;  
**1982-1990** LeSabre. Lower control arm rubber bumper.  
LB826 .....\$9.75 ea.

## Stabilizer Repair Kits

- 1961-1964** All. Front stabilizer repair kits.  
SK373.....\$17.00 pr.
- 1965-1990:**  
**1965-1984** All LeSabre, Centurion, Wildcat, Electra;  
**1973-1975** Apollo;  
**1973-1977** Century;  
**1975-1979** Skylark;  
**1985-1990** Electra Estate Wagon;  
**1987-1990** LeSabre Estate Wagon;  
**1985** LeSabre;  
**1991-1996** Roadmaster Sedan and Wagon;  
**1975-1989** Skyhawk;  
**1986-1998** Skylark;  
**1985-1987** Somerset  
SK615.....\$14.25 pr.



- 1985-1999**  
**1985-1996** Electra and Park Ave;  
**1986-1999** LeSabre;  
**1988-1989** Reatta;  
**1997-1999** Park Ave.  
SK863.....\$14.25 pr.

- 1961-1976** All. Stabilizer link bushing. (8 needed per car).  
  
SB376 .....\$1.25 ea.

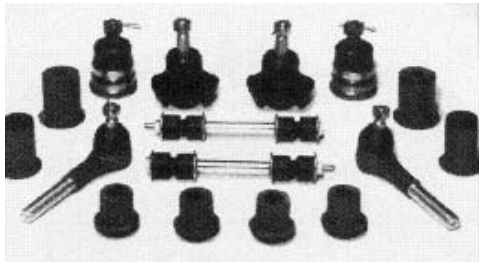
### Front Wheel Bearings



- 1961-1975** All. Outer wheel bearing.  
OWB616 .....\$11.00 ea.
- 1961-1975** Inner wheel bearing.  
IWB610 .....\$13.75 ea.

### Standard Front End Rebuilding Kits

1961 thru 1996 Standard Kit Contains:



- 2 Upper Ball Joints
- 2 Outer Tie Rod Ends
- Lower Inner Bushings
- 2 Lower Ball Joints
- Upper Inner Bushings
- 2 Stabilizer Repair Kits

- 1961** All with Thompson power steering.  
FEK61TS .....\$323.75 kit
- 1961** All with Saginaw power steering, and all cars with manual steering.  
FEK61S.....\$277.25 kit
- 1962** All. Includes 4 upper bushings.  
FEK62S.....\$277.25 kit
- 1963** All. Includes 4 upper bushings.  
FEK63BS .....\$246.50 kit
- 1964** All. Includes 4 upper bushings.  
FEK635S.....\$279.50 kit
- 1965** LeSabre. Includes 4 upper bushings.  
FEK65LS.....\$246.50 kit
- 1965** Wildcat and Electra. Includes 4 upper bushings.  
FEK65S.....\$246.50 kit
- 1966-1968** LeSabre w/ power strg.; 1967 Les w/ man. steering.  
FEK668LS.....\$246.50 kit
- 1966-1968** Wildcat and Electra. Includes 4 upper bushings.  
FEK668S.....\$256.50 kit
- 1969-1970** All. Includes 4 upper bushings.  
FEK690S.....\$295.00 kit
- 1971-1996** All. Full size except FWD.  
FEK716S.....\$194.50 kit

### Front Wheel Grease Seals (6.326)

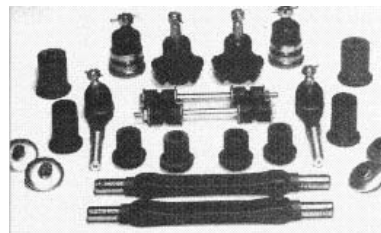
- 1961-1970** Front wheel grease seal.  
GS610.....\$8.50 ea.
- 1971-1976** Front wheel grease seal.  
GS716.....\$4.25 ea.



### Wheel Studs

- 1961-1967**  
**1961-1963:** All right hand side front and rear;  
**1964-1967:** All exc. disc. brake cars. Front.  
WS617 .....\$4.00 ea.

### Deluxe Front End Rebuilding Kits



- Deluxe Kits Contains:**
- 2 Upper Ball Joints
  - 2 Lower Ball Joints
  - Inner Shaft Kits complete w/ \*Bushings
  - 2 Outer Tie Rod Ends
  - 2 Stabilizer Link Kits

- 1961** All with Thompson power steering. 2 shafts included in kit.  
FEK61TD .....\$415.75 kit
- 1961** All with Saginaw power steering, and all cars with manual steering. 2 shafts included in kit.  
FEK61SD .....\$395.00 kit
- 1962** All. 2 shafts included in kit.  
FEK62D .....\$395.00 kit
- 1963** All. 2 shafts included in kit.  
FEK63BD .....\$365.25 kit
- 1963-1965** Riviera; **1964** LeSabre, Wildcat, Electra. Includes upper bushing kits.  
FEK635D .....\$365.25 kit
- 1964** LeSabre, Wildcat, Invicta. 2 shafts included in kit.  
FEK634D .....\$379.50 kit
- 1965** LeSabre. 2 shafts included in kit.  
FEK65LD .....\$365.25 kit
- 1965** Wildcat and Electra. 2 shafts included in kit.  
FEK65D .....\$365.25 kit
- 1966-1968** LeSabre. 2 shafts included in kit.  
FEK668LD .....\$376.50 kit
- 1966-1968** Wildcat and Electra. 2 shafts included in kit.  
FEK668D .....\$365.25 kit
- 1969-1970** All. 2 shafts included in kit.  
FEK690D .....\$365.25 kit
- 1971-1987** All Apollo. Century, Regal, Skylark. 2 shafts.  
FEK717 .....\$229.50 kit