

# Transmission (Group 4)

## Automatic Transmission Kits

Model	Year	Master Overhaul Kit	Banner Kit	Paper, Rubber, Rings & Seals	External Seal-up Kit
Dynaflow.....	1963.....	TOK613.....	TKB613.....	TRK613.....	TSK613.....
		\$243.00 ea.	187.75 ea.	\$177.75 ea.	\$98.50 ea.
TH400.....	1964.....	TOK400F.....	TKB400F.....	TRK400F.....	
		\$114.50 ea.	\$89.00 ea.	\$79.50 ea.	
TH400.....	1965-1998.....	TOK400.....	TKB400.....	TRK400.....	
		\$107.50 ea.	\$81.50 ea.	\$49.50 ea.	

**Master Overhaul Kit:** Gaskets, Friction (lined) Clutches, Lip Seals, Steel Clutches, "O" Rings, Front Pump Seal Sealing Rings and Extension Housing Seal.

**External Seal-up Kit:** Stops any external Leaks. Contains Front Pump Seal, Extension Housing Seal, Selector Lever Seal and External Gaskets (including Pan Gasket and Converter Gasket or O-Ring).

**Banner Kit:** Same as Master Kit, but without Steel Clutches.

**Paper, Rubber, Rings and Seals:** All gaskets, Lipseals, O-Rings, Sealing Rings (Popular Set), Front Pump Seal and Ext. Hsg. Seal.

## Transmission Gaskets and Oil Seals

1961-1963 All. Dynaflow Pan Gasket.	
TPG483.....	\$10.00 ea.
1963 Dynaflow Transmission front pump seal.	
TS483F.....	\$14.00 ea.
1963 all. Rear seal.	
TS616.....	\$10.75 ea.
1964-1976 All. Front seal.	
TS646.....	\$11.50 ea.
1964-1970 All. TH400 rear seal.	
TS640.....	\$12.25 ea.
1964-1972 TH400 pan gasket. 13 bolt.	
TPG645.....	\$9.25 ea.
1971-1976 All. TH400 rear seal.	
TS696.....	\$11.50 ea.

## Transmission Filter Change Kits

1964-1966 all; 1967 early type with tube.	
TFK400T.....	\$36.75 ea.
1967 Late;	
1968-1972 all with Turbo 400.	
TFK400.....	\$15.00 ea.

## Speedometer Cables

1963 Speedometer cable with casing.	
SC612.....	\$22.75 ea.
1982-1983 all with Cruise control. Upper.	
SC823.....	\$33.50 ea.
1983 all w/o Cruise control;	
1984-1985 All.	
SC835.....	\$36.75 ea.
1963-1985 All. Speedometer cable repair kit.	
SRK360.....	\$16.00 ea.

## Speedometer Cable Lubricant

All Years.	
SCL300.....	\$5.00 ea.

## Transmission Mounts

1964-1970 TH400 transmission mount.	
TM640.....(sold outright).....	\$38.75 ea.
1971-1974 with TH400.	
TM714.....(sold outright).....	\$14.50 ea.



## Transmission Mount Rebuilding Service

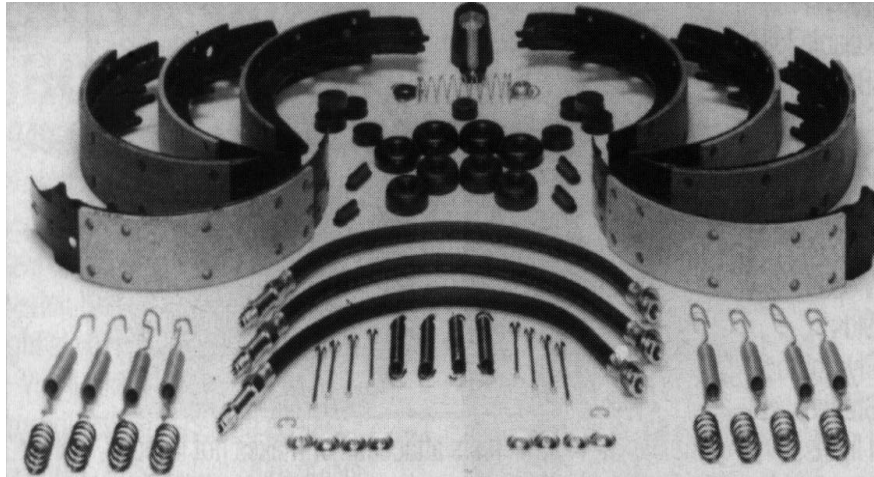
We now offer you complete revulcanization of your transmission mounts. Fresh, new rubber will insure safe and smooth running. The mounts listed below are sold on an exchange basis only. If we have your needed mount ready to ship we will charge you an additional core deposit of \$50.00 per item. This charge is fully refundable upon receiving your rebuildable cores. We prefer you send your mounts for rebuilding. Please allow at least 2 weeks for this process.

1963 All Dynaflow. Transmission mount. Exchange.	
TM63RS.....	\$101.75 ea.
1964-1972 Vacuum Modulator; All TH400.	
VM642.....	\$35.00 ea.

## Neutral Safety Switch

1969-1972 All. Neutral safety switch.	
NSS692.....	\$24.50 ea.





### Brake Overhaul Kits

Our complete kits include the following:

- 4 Wheel cylinder kits
- 1 Master cylinder kit. Standard Only
- 4 Brake shoes with linings
- 3 Hydraulic Brake Hoses
- 2 Brake spring hardware kits

1963 All. Does not include master cylinder kit.  
BOK63 .....\$157.50 kit

1964-1966 All. Includes power brake master cylinder kit.  
BOK646RP .....\$165.75 kit

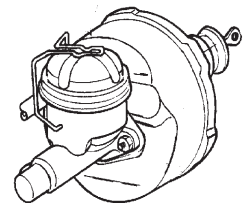
1967-1980 All.  
BOK670 .....\$179.50 kit



### Silicon Brake Fluid

1963-1980 Silicon brake fluid. (one gallon).  
SF360.....\$63.00 ea.

### Power Brake Rebuilding Service



#### Master Cylinder and Booster with Exchange

1963-1975 Power brake units rebuilt.  
PBR610 .....\$249.50 ea.

1963 Brake booster only.  
BBR63 .....\$269.50 ea.

#### Brake Booster Hose Pinch Clamp

1961-1975 All.  
PC1116.....\$1.25 ea

#### Brake Booster Vacuum Check Valve (4.955)



1967 all with Bendix power drum brakes;  
1968 thru 1985 All.  
CV682 .....\$12.75 ea.

# Brakes (Group 4)

## Master Cylinders

**1967-1970** all Bendix power drum brakes.  
MC670B.....\$89.50 ea.

**1969** All Bendix power disc brakes.  
MC69B.....\$106.25 ea.



**1971-1975** All Moraine power disc brakes.  
MC685 .....\$59.50 ea.

## Master Cylinder Rebuilding Kits



**1964-1966**  
1964: All;  
1965-1966: With Moraine power brakes.  
MK646 .....\$20.75 ea.

**1967-1970** Moraine power drum brakes.  
MK672 .....\$45.75 ea.

**1967-1970** All Bendix power drum brakes.  
MK670 .....\$39.50 ea.

**1967-1975** All Moraine power disc brakes.  
MK675 .....\$30.50 ea.

## Wheel Cylinders

### Front

**1966-1967**  
**1963-1966:** All;  
**1967:** 1st type with 1 1/8" Bore.  
FWC617L.....Left Hand.....\$39.50 ea.  
FWC617R.....Right Hand .....\$39.50 ea.  
**1967-1968**



**1967:** Second type with 1 3/16" Bore;  
**1968:** All.  
FWC678L.....Left Hand.....\$49.50 ea.  
FWC678R.....Right Hand.....\$49.50 ea.

**1969-1970** All.  
FWC690L.....Left Hand.....\$47.00 ea.  
FWC690R.....Right Hand .....\$47.00 ea.

### Rear



**1963-1966** Rear wheel cylinder. State left or right side.  
RWC500L.....Left Hand.....\$35.00 ea.  
RWC500R.....Right Hand .....\$35.00 ea.

**1967-1970** All.  
RWC670L.....Left Hand.....\$39.50 ea.  
RWC670R.....Right Hand .....\$39.50 ea.



**1971-1976** All.  
RWC718.....Left and Right Hand ....\$19.75 ea.

## Wheel Cylinder Repair Kits

### Front



**1963-1967**  
1963-1966: All;  
1967: Early 1 1/8".  
FK426 .....\$10.25 ea.

**1967-1970** All Moraine power drum brakes - 1 3/16".  
FK670.....\$9.50 ea.

### Rear

**1963-1966** All.  
RK370 .....\$9.50 ea.  
**1967-1970** All. Fits either side.  
RK670 .....\$9.50 ea.  
**1971-1974** All with 11 x 2" drums.  
RK644 .....\$7.50 ea.

## Disc Brake Caliper Repair Kits



**1967-1969** All front disc brakes.  
(Bendix). For 1 wheel.  
CRK679 .....\$29.50 ea.

**1970-1978** All front disc brakes. For 1 wheel.  
CRK696 .....\$16.50 ea.

**1979-1997** All front disc brakes. For 1 wheel.  
CRK767 .....\$11.50 ea.



## Master Cylinder Parts



**1971-1980** All.  
MCC700.....Cover.....\$9.50 ea.  
MCD700.....Diaphragm.....\$7.50 ea.



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### Brake Shoes and Disc Pad Sets (5.017)



#### Front

- 1963-1970 All. Drum brakes.  
BS197.....\$49.50 set
- 1967-1969 All. Disc brakes. (4 pad set)  
DP16.....\$29.50 set
- 1970-1976 All. Disc brakes.  
DP52.....\$34.50 set
- 1979-1985 All front Disc brakes.  
DP797.....\$45.75 set

#### Rear

- 1963-1968 All.  
BS194.....\$59.50 set
- 1969-1970 All.  
BS340.....\$59.50 set
- 1971-1974 All. 12" drum. 12' X 2"  
BS714.....\$29.25 set
- 1971-1976 All. 11" drum. 11' X 2"  
BS363.....\$49.50 set



### Brake Spring Kits

- 1963-1970 All.  
BSK630.....(for 2 front wheels) .....\$19.50 kit
- BSK630R.....(for 2 rear wheels) .....\$11.75 kit



### Brake Hose Clip

- 1963-1987 All.  
BC360.....\$1.25 ea.

### Brake Adjusting Screws



1963-1978; Fits all front with drums and all rears.  
1963-1970 All;  
1977-1978 All.

- BAS636L.....(fits left hand side) .....\$12.50 ea.
- BAS636R.....(fits right hand side) .....\$12.50 ea.
- 1979-1981; Fits all front with drums and all rears
- BAS674L.....(fits left hand side) .....\$10.75 ea.
- BAS674R.....(fits right hand side) .....\$10.75 ea.

### Front Brake Hoses (5.017)



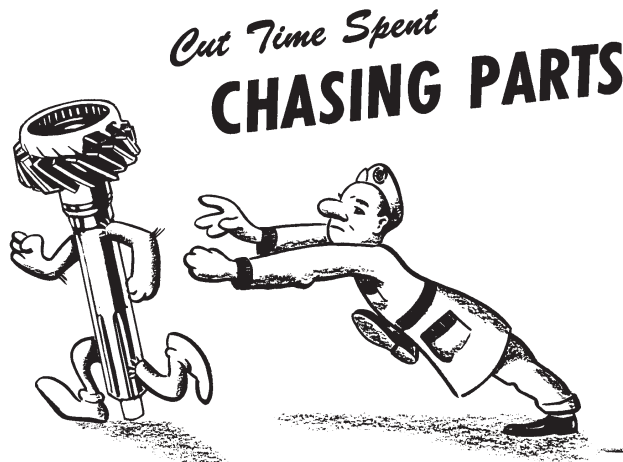
- 1963-1965 All.  
FH575.....\$18.50 ea.
- 1966-1968 All drum brake cars.  
FH650.....\$18.50 ea.
- 1967-1968 Front brake hose. For cars with disc brakes.  
FH678.....\$32.50 ea.
- 1969-1970 ;  
1969 All with drum and disc.  
1970 All with drum brakes.
- FH682 .....\$16.50 ea.
- 1970-1973 All with front disc brakes.
- FH703 .....\$19.50 ea.

### Rear Brake Hoses



- 1963-1966 Riviera rear brake hose.  
RH626 .....\$18.50 ea.
- 1967-1970 All.  
RH670 .....\$22.50 ea.
- 1971-1974 All.  
RH714 .....\$38.50 ea.

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# Brakes (Group 4)

## Brake Pedal Pads

**1963-1964** Riviera pedal covers. (includes stainless steel "POWER BRAKE" metal strip). Black, Fawn, red, blue, brown, saddle, olive saddle.



PC614.....	Black.....	\$24.50 ea.
PC614F.....	Fawn.....	\$24.50 ea.
PC614U.....	Blue.....	\$24.50 ea.
PC614B.....	Brown.....	\$24.50 ea.
PC614OS.....	Olive Saddle.....	\$24.50 ea.
PC614R.....	Red.....	\$24.50 ea.
PC614S.....	Saddle.....	\$24.50 ea.
PP614.....	(Stainless Strip Only).....	\$4.75 ea.

**1961-1964** Riviera pedal covers. (includes stainless steel "PARK" metal strip). Black, fawn, red, blue, brown, saddle, olive saddle.



PC614E.....	Black.....	\$17.00 ea.
PC614EF.....	Fawn.....	\$17.00 ea.
PC614EU.....	Blue.....	\$17.00 ea.
PC614EB.....	Brown.....	\$17.00 ea.
PC614EOS.....	Olive Saddle.....	\$17.00 ea.
PC614ER.....	Red.....	\$17.00 ea.
PC614ES.....	Saddle.....	\$17.00 ea.
PP614E.....	(Stainless Strip Only).....	\$4.75 ea.

## Brake Pedal

**1965;**  
**1967-1970** All. Will fit.  
**1971-1974** but pattern is different.



PC650.....	\$25.25 ea.
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## 1963-1985 Brake Cables

## Stop Light Switches (2.447)



**1963** All. Stop light switch.  
SLS563.....\$9.75 ea.

### 1964-1975

1964-1970: All;  
1971-1975: Except cruise. Stop lamp switch.  
SLS645.....\$12.75 ea.

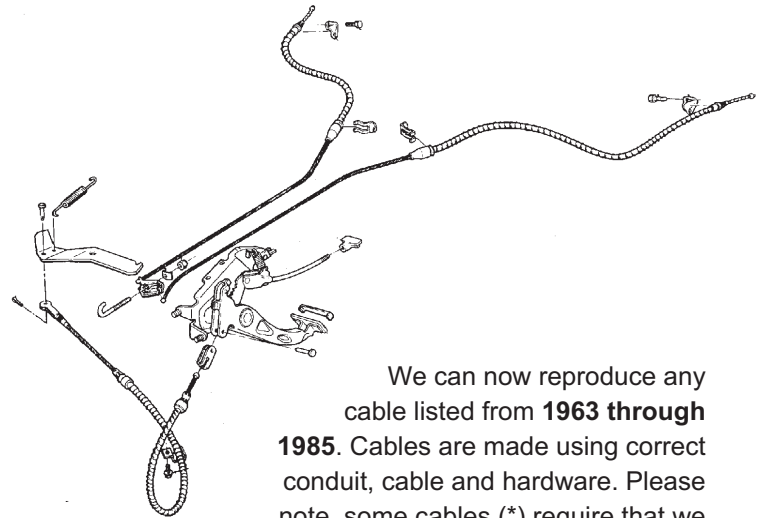
**1971-1975** All with cruise control.

SLS715.....\$9.75 ea.

## Brake Adjuster Hole Plug



**1963-1975** Break adjuster hole plug. (4 per car).  
BC340.....\$1.00 ea.



We can now reproduce any cable listed from **1963 through 1985**. Cables are made using correct conduit, cable and hardware. Please note, some cables (\*) require that we have your old unit for parts as some hardware items are not available. Some are available with a core charge.

Year & Model	Front	Center	Rear
<b>1963-1965</b> All	R1365181 .....\$79.50 ea.	R1370930.....\$69.50 ea.	R1365179 .....\$79.50 ea.
<b>1966-1968</b> All	R1373385 .....\$79.50 ea.	R1378155.....\$43.00 ea.	R1373917 (2).....\$69.50 ea.
<b>1969</b>	R1387404 .....\$79.50 ea.	R1378155.....\$43.00 ea.	R1373917 (2).....\$69.50 ea.
<b>1970</b>	.....	R1378155.....\$43.00 ea.	R1373917 (2).....\$69.50 ea.
<b>1971-1972</b>	R1236755 .....\$79.50 ea.	R1378155.....\$43.00 ea.	R1236712 (2).....\$79.50 ea.
<b>1973</b>	R1248965 .....\$60.00 ea.	R1378155.....\$43.00 ea.	R1236712 (2).....\$79.50 ea.
<b>1974</b>	R1248965 .....\$60.00 ea.	R1378155.....\$43.00 ea.	R1238232 (2).....\$79.50 ea.
<b>1975</b>	R1248965 .....\$60.00 ea.	R1250616.....\$79.50 ea.	R1238232 (2).....\$79.50 ea.
<b>1979-85 w/rear drums</b>	R25517514.....\$51.00 ea.	.....	BC795RL...RR.....\$40.75 ea.
<b>1979-85 w/rear discs</b>	R25517514.....\$51.00 ea.	.....	BC795RLD...RRD.....\$40.75 ea.