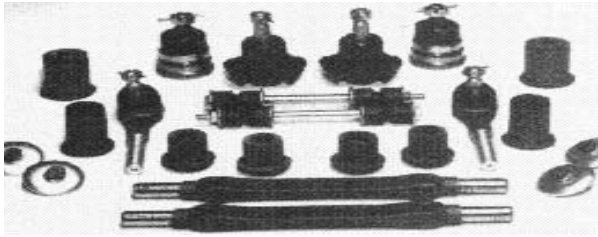


# Suspension and Steering (Group 6)



## Front End Rebuilding Kits

### 1963-1986 Kits include;

- 2 Lower Inner Shafts or Bushings
- 2 Upper Inner Shaft Kits or Bushings
- 2 Upper Ball Joints
- 2 Lower Ball Joints
- 2 Outer Tie Rod Ends AR
- 2 Stabilizer Link Kits AR
- Control Arm bumpers AA

<b>1963-1965</b> All. Includes 4 upper bushings.	
FEK635S.....	\$279.50 kit
<b>1963-1964</b> All. Includes 2 upper shaft kits.	
FEK634D .....	\$379.50 kit
<b>1965</b> All. Includes 2 upper shaft kits.	
FEK65R .....	\$375.25 kit
<b>1966</b> All. Includes 4 upper bushings.	
FEK66RS .....	\$246.50 kit
<b>1966</b> All. Includes 2 upper shaft kits.	
FEK66RD .....	\$365.25 kit
<b>1967-1968</b> All. Includes 4 upper bushings.	
FEK678RS .....	\$246.50 kit
<b>1967-1968</b> All. Includes 2 upper shafts.	
FEK678RD .....	\$365.25 kit
<b>1969-1970</b> All. Includes 4 upper bushings.	
FEK690R .....	\$249.00 kit
<b>1969-1970</b> All. Includes 2 upper shafts.	
FEK690RD .....	\$365.25 kit
<b>1971-1986</b> All. Full except FWD.	
FEK716S.....	\$183.25 kit

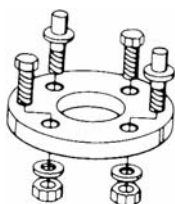


## Power Steering Hoses

<b>1963-1968</b> All return hose.	
SH638R.....	\$26.75 ea.
<b>1969-1970</b> All return hose.	
SH690R.....	\$30.25 ea.
<b>1973-1976</b> All pressure hose.	
SH730P .....	\$48.00 ea.

## Steering Fiber Disc

<b>1963-1975</b> All. Repair Kit.	
SD570.....	\$22.25 ea.



## Steering Coupler



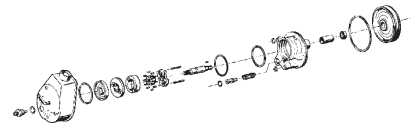
<b>1967-1977</b> All with power steering.	
SC677.....	\$29.75 ea.

## Tilt Lever and Knob



<b>1969-1970</b> Buick Rivera. Correct fluted chrome lever with black knob.	
TL690.....	\$29.00 ea.

## Power Steering Pump Kits



<b>1963-1966</b> All.	
Complete seal kit.	
SPK596.....	\$34.50 ea.
<b>1967-1985</b> All. Complete rebuilding kit	
SPK679.....	\$20.00 ea.
<b>1967-1985</b> All. Complete seal kit.	
SPK673.....	\$20.00 ea.

## Power Steering Box Kits



<b>Complete 27 piece kit</b>	
<b>1963 thru 1980</b> All. Complete seal kit.	
SBK610.....	\$39.50 ea.
<b>1963-1976</b> All. Complete rebuilding kit.	
SBK606.....	\$82.75 ea.

## Power Steering Pump Pulley



<b>1967-1970</b> All:	
5 3/8" diameter. Oem # 1386935.	
SP670.....	\$59.00 ea.

## Pitman Shaft Seal Kit

<b>1963-1985</b> All.	
PSK577 .....	\$20.00 ea.

## Power Steering Pump Reservoir Cap

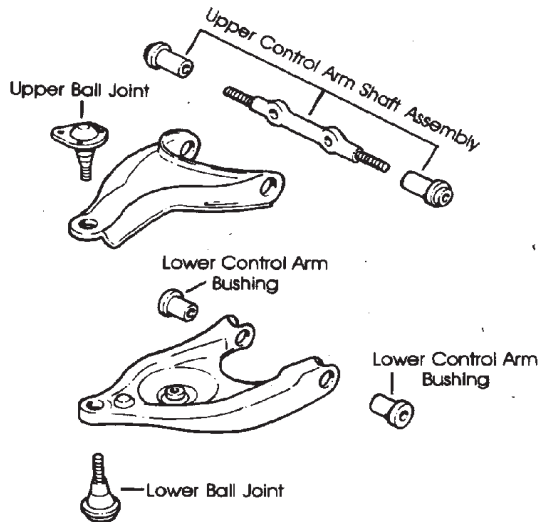


<b>1963-1966</b> All.	
RC596 .....	\$79.50 ea.

## Steering Column Upper Bearing Kit

<b>1969-1995</b> All.	
SBK695U.....	\$49.50 ea.








**Upper Control Arm** (6.169)

- 1963-1970** Upper ball joint.  
UBJ630 .....\$59.50 ea.
- 1963-1965** Upper control arm bushings. 2 kits needed/car.  
BK543 .....\$39.50 kit
- 1963-1976** Upper control arm bumper.  
UB651 .....\$11.75 ea.
- 1963-1964** All. Upper control arm shaft and bushing kit.  
UI614 .....\$89.50 ea.
- 1965** All. Upper control arm shaft and bushing kit.  
UI65 .....\$149.50 ea.
- 1966-1970** Front upper control arm bushing.  
UAB660 .....\$15.50 ea.
- 1971-1985** All. Upper ball joint.  
UBJ717 .....\$24.00 ea.
- 1971-1979** Front upper control arm bushing:  
    **1971-1973** All. 2 per car.  
    **1974-1978** All. 4 per car.  
    **1979** All rear. 2 per car.  
UAB719 .....\$6.75 ea.


**Steering Wheel Parts**

-  **1963-1966** Horn contact for wood wheels.  
HC636 .....\$10.75 ea.
-  **1969-1974** Cancelling cam for all tilt wheel applications.  
CC694 .....\$20.75 ea.
-  **1969-1974** Horn spring and contact kit. For all standard wheels.  
HS666 .....\$7.75 kit
- 1964-1966** Horn ring retainer kit.  
For cars with walnut wood wheel.  
RK646 .....\$30.25 kit


**Lower Control Arm** (6.168)

-  **1963-1970** Riviera lower ball joint.  
LBJ630 .....\$59.50 ea.
-  **1971-1976** Lower ball joint.  
LBJ716 .....\$37.50 ea.
-  **1963-1970** Front lower control arm bushings. 2 per car.  
LAB610 .....\$49.50 ea.
- 1971-1978** Riviera;  
Front lower control arm bushings.  
LAB719F .....\$11.50 ea.  
LAB719R .....\$11.50 ea.
- 1963-1968** Front stut bar bushing kit.  
(Brake Reaction Rod Kit -2 kits needed per car).  
BRK638 .....\$29.50 ea.
- 1969-1970** Front stut bar bushing kit.  
(Brake Reaction Rod Kit -2 kits needed per car).  
BRK690 .....\$29.50 ea.
- 1961-1965** All. Lower control arm bumper.  
LB615 .....\$17.50 ea.
- 1971-1973** All. Lower control arm bumper. Exc.  
**1973** with radial road handling package.  
LB715 .....\$9.75 ea.



**Idler Arms**

- 1963-1966**
- 1963-1965:** All;
- 1966:** With manual steering (assembly).
-  IA636 .....\$59.75 ea.
- 1966** All with power steering.  
IA66 .....\$34.50 ea.
- 1967-1970** All.  
IA670 .....\$39.75 ea.
- 1971-1972** All.  
IA712 .....\$38.50 ea.
- 1973-1974** All.  
IA734 .....\$39.50 ea.

**Centerlinks** (6.870)

-  **1963-1965** All.  
CL635R (Rebuilding service) .....\$292.00 ea.
- 1966** Riviera  
CL66R (Exchange service \$200 core) .....\$349.00 ea.
- 1967-1970** All. Sold outright.  
CL670 .....\$217.00 ea.
- 1971-1972** All. Sold outright.  
CL712 .....\$187.00 ea.

**Grease Fittings**

- All models as required. Sold in packs of 10.
-  GF360S (1/4" diameter) .....\$7.75 pk.
-  GF360B (3/8" diameter) .....\$8.75 pk.

# Suspension and Steering (Group 6)

## Front Wheel Bearings and Seals (6.326)



**1963-1970** Front wheel grease seal.  
GS610 .....\$8.50 ea.



**1971-1976** All.  
GS716 .....\$4.25 ea.



**1963-1975** All. Outer wheel bearing.  
OWB616 .....\$11.00 ea.



**1963-1975** All.  
Inner wheel bearing.  
IWB610 .....\$13.75 ea.



**1963-1975** Steering fiber disc repair kit.  
SD570.....\$22.25 ea.

## Wheel Studs



**1963-1967**  
**1963:** All righthand, front and rear;  
**1964-1967:** All front except disc brake.  
WS617.....\$4.00 ea.

## Stabilizer Bar to Frame Bushings



**1963-1966** All.  
SB616 .....\$11.75 pr.



**1967-1973** With 15/16" bar or smaller.  
SB643.....\$11.75 pr.



**1967-1970** With 1" bar or larger.  
SB670 .....\$9.50 pr.

**1971-1975** With 1" bar or larger.  
SB715.....\$8.50 pr.

## Tie Rods and Tie Rod Ends



**1963-1965** All. Outer. Two per car.  
TE624 .....\$29.75 ea.

**1963-1965** All. Inner tie rod. Two per car.  
TR635R .....\$99.50 ea.

**1966** Outer tie rod ends. Fits either side.  
TE656 .....\$45.75 ea.

**1969-1970** Inner tie rod right hand side.  
TE690R.....\$98.50 ea.

**1966-1970** Inner tie rod.  
**1966-1968** fits either side;



**1969-1970** fits l.h. side.  
TR650 .....\$59.50 ea.

**1967-1968** Outer right hand side.  
TE660 .....\$30.25 ea.



**1967-1970** 1967-1968 left hand side;  
**1969-1970** either side outer.  
TE650 .....\$30.25 ea.



**1971-1976** All. Fits L.H. side outer.  
TE716L .....\$29.50 ea.

**1971-1976** All. Fits R.H. side outer.  
TE716R.....\$29.50 ea.

## Tie Rod Adjusting Sleeve (6.234)

**1963-1975** All. Two per car.  
AS506 .....\$14.50 ea.

## Stabilizer Kits



**1963-1965** All. Front stabilizer repair kits.  
SK373 .....\$17.00 pr.

**1966-1978** All. Front stabilizer repair kits.  
SK615 .....\$14.25 pr.

**1979-1989** All. Front stabilizer repair kits.  
SK863 .....\$14.25 pr.

**1963-1975** All. Stabilizer link bushing (8 per car).  
SB376 .....\$1.25 ea.