

Buick used two types of steering linkages from **1961-1967**, Saginaw and Thompson (Alternate). **Saginaw** original equipment can be identified by having a plastic plate, or a small "s" stamped on the plate. (see *illustration A*) Saginaw Idler arm assemblies will typically be a three-piece unit having a threaded steel bushing (see *illustration B*). The Saginaw Idler Arm Assembly with the metal plug design is an integral unit with the bracket (see *illustration C*). Saginaw centerlinks have ball studs that measure .587 (see *illustration D*). Saginaw linkage has straight joints (see *Illustration E*).



Illustration A

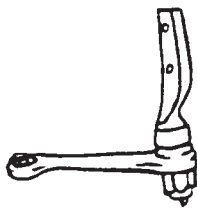


Illustration B



Illustration C

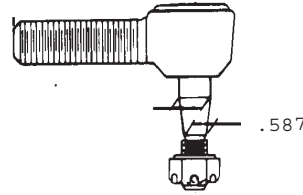


Illustration D

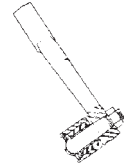


Illustration E

Thompson or **Alternate** original equipment can be identified by a plain metal cover plate under the ball stud of each socket (see *illustration E*). Thompson Idler Arm assemblies are a one piece unit (see *illustration F*). Thompson centerlinks have ball studs that measure .556 (see *illustration G*). Thompson linkage has tapered joints (see *illustration H*).

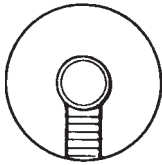


Illustration E

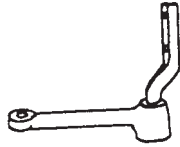


Illustration F

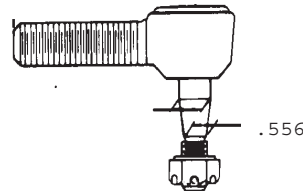


Illustration G

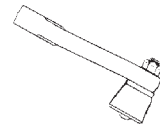
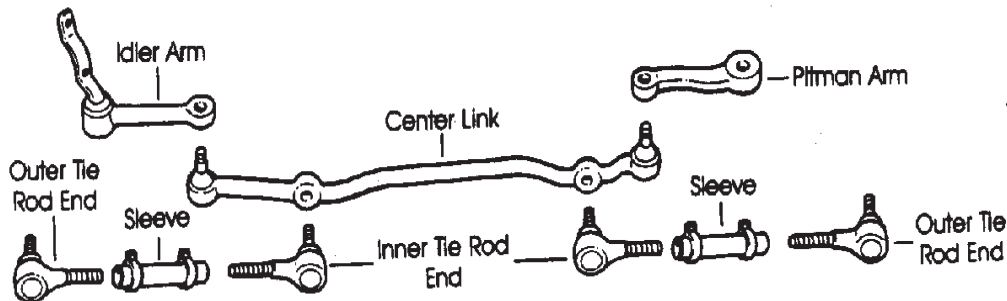
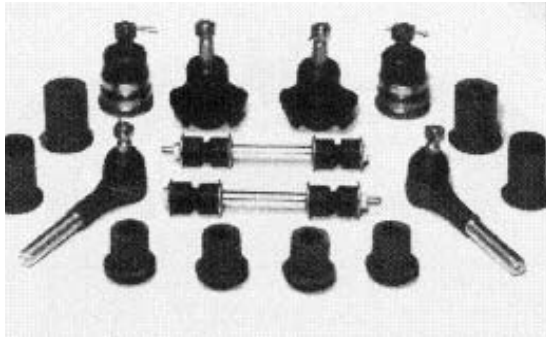


Illustration H



Steering (Group 6)

Standard Front End Rebuilding Kits



1961 through 1972 Standard Kit Contains:

- | | |
|----------------------|--------------------------|
| 2 Upper Ball Joints | 2 Lower Ball Joints |
| 2 Outer Tie Rod Ends | Upper Inner Bushings |
| Lower Inner Bushings | 2 Stabilizer Repair Kits |

1961-1962 All with screw-in lower ball joints.
FEK612S.....\$276.50 ea.

1961-1962 All with press-in lower ball joints.
FEK612P.....\$246.50 ea.

1963 All with screw-in lower ball joints.
FEK63S.....\$246.50 ea.

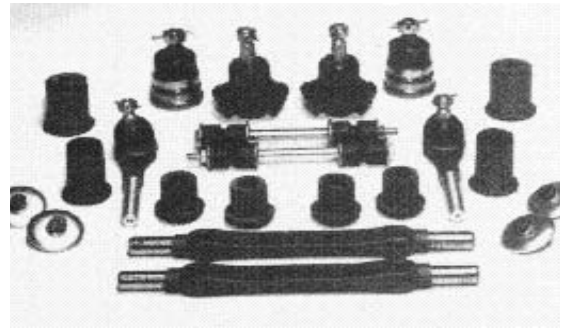
1963 All with press-in lower ball joints.
FEK63P.....\$246.50 ea.

1964-1965 All.
FEK645S.....\$183.25 ea.

1966-1970 All.
FEK660S.....\$159.00 ea.

1971-1971 All.
FEK712S.....\$183.25 ea.

Deluxe Front End Rebuilding Kits



1961 through 1972 Deluxe Kit Contains:

- | | |
|---------------------------------------|--------------------------|
| 2 Upper Ball Joints | 2 Lower Ball Joints |
| Inner Shaft Kits complete w/ Bushings | |
| 2 Outer Tie Rod Ends | 2 Stabilizer Repair Kits |

1961-1962 All with screw-in lower ball joints.
FEK612SD.....\$429.50 ea.

1961-1962 All with press-in lower ball joints.
FEK612PD.....\$429.50 ea.

1963 All with screw-in lower ball joints.
FEK63SD.....\$429.50 ea.

1963 All with press-in lower ball joints.
FEK63PD.....\$429.50 ea.

1964-1965 All. Includes 2 upper shaft kits.
FEK645D.....\$311.75 ea.

1966-1970 All. Includes 2 upper shaft kits.
FEK660D.....\$247.00 ea.

1971-1972 All. Includes 2 upper shaft kits.
FEK712D.....\$247.00 ea.



1969-1972 Steering Wheels

This **BRAND NEW** reproduction wheel is identical to the original with correct diameter and grain detail. Does not include center cap.

- SW695.....\$159.00 ea.
- SW695K (Wheel w/ WH695 mounting hub and HC675 Cap).....\$246.50 ea.



1967-1972 Steering Wheel Cap



This cap will fit all 1967 thru 1972 3 spoke cushion grip or GSX wheels. It also fits 1967 thru 1969 wood style wheel. Cap includes emblem, black rubber cushion and brushed chrome bezel.

- HC675.....\$69.75 ea.
- HE675.....(plastic emblem only).....\$45.75 ea.

Steering Wheel Parts



1969-1972 Wheel Hhub. For all cars with rallye wheel.
WH695.....\$59.00 ea.



1964-1966 Cancelling Cam. All except tilt wheel.
CC646\$29.00 ea.



1969-1972 Cancelling Cam for all exc. tilt wheel applications.
CC694\$20.75 ea.



1966-1972 Horn spring and contact kit. For all standard wheels.
HS666\$7.75 kit



1969-1972 Horn contact. For all cars with 3 spoke rallye wheel.
HC695\$28.25 ea.

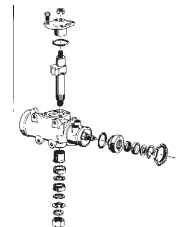
Power Steering Boxes

- 1964-1972** All. Standard 4 to 1.
SB648\$149.50 ea.
- 1964-1972** All. Fast ratio 2.5 to 1.
SB648F.....\$197.50 ea.



Power Steering Box Kits

- 1961-1972** All.
SBK610...(Complete Seal Kit)....\$34.50 ea.



Power Steering Pumps

- 1970-1972** All w/ 350 engines. Does not include reservoir.
SP702\$90.25 ea.
- 1970-1972** All Includes reservoir. Rebuilt.
SP704\$125.00 ea.

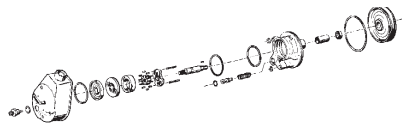


SP702



SP704

Steering (Group 6)



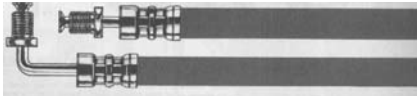
Power Steering Pump Seal-Kits

- 1961-1963 All.**
 SPK613.....\$28.25 ea.
1964-1966 All 225, 300, 340, 400 engines.
 SPK596.....\$29.25 ea.
1967-1972 All.
 SPK673.....\$20.00 ea.

Steering Pump Rebuilding Kits

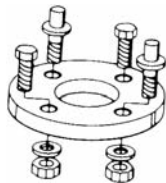
- 1967-1972 All.**
 SPK679.....\$20.00 ea.

Power Steering Hoses



- 1964-1969 All 225, 300, 350;**
1967 GS 400 pressure hose.
 SH649P.....\$40.75 ea.
1964-1969 All. Return line with fitting.
 SH592R.....\$26.75 ea.
1971 w/ 350 engine; 1972 all engines. Pressure hose.
 SH716P.....\$37.50 ea.

Steering Coupling Fiber Disc



- 1961-1972 All. Kit includes screws and nuts.**
 SD570.....\$22.25 ea.

Steering Column Upper Bearing Kit

- 1969-1972 All.**
 SBK695U.....\$49.50 ea.



Steering Couplers

- 1967-1969 All regular steering.**
 SC679.....\$35.00 ea.
1967-1974 All with power steering.
 SC677.....\$29.75 ea.

Power Steering Pump Pulley

- 1967-1970 All:**
 5 3/8" diameter. Oem # 1386935
 SP670.....\$59.00 ea.



Steering Column Seals



- 1964-1967 All.**
 SS647.....\$6.75 ea.
1968-1972 All.
 SS682.....\$6.75 ea.

Steering Column Jackets (6.578)



- 1964-1967 All.**
 CJ647.....\$29.50 ea.
1968-1972 All.
 CJ692.....\$37.50 ea.



- Column jacket retainer for above.
 IR500.....\$1.00 ea.

Power Steering Pump Cap

- 1964-1966 All.**
 RC596.....\$46.50 ea.



Idler Arms and Brackets

(6.231)



- 1961-1962** Assembly.
IA612.....\$149.50 ea.
- 1963** Frame bracket.
IA63.....\$99.50 ea.
- 1964-1967**
1964: All with 7/8" diameter centerlink;
1965-1967: All.
IA647.....\$53.75 ea.
- 1964** All with 13/16" diameter centerlink;
1968-1972 All. For 13/16" centerlink.
IA682.....\$29.50 ea.

Centerlinks



- 1963** Rebuild only
CL63S.....\$276.25 ea.
- 1964** All with 13/16" diameter rod. Sold outright.
CL64.....\$89.75 ea.
- 1964** Late models with 7/8" diameter rod;
1965-1967 All . Sold outright.
CL647.....\$89.75 ea.
- 1968-1972** All. Sold outright.
CL682.....\$69.50 ea.



Front Wheel Bearings (6.311)

- 1961-1972** All. Inner.
IWB612.....\$13.75 ea.
- 1961-1972** All. Outer.
OWB612.....\$10.25 ea.

Front Wheel Grease Seals (6.326)

- 1961-1963** All.
GS613.....\$11.00 ea.
- 1964-1972** All.
GS642.....\$4.75 ea.

Front Wheel Grease Hub Caps

- 1961-1970** All.
HC610.....\$12.75 ea.

Tie Rods and Ends



- 1961-1962** All outer ends. Two per car.
TE492.....\$31.00 ea.
EC372.....(Dust Cover).....\$3.25 ea.
- 1961-1962** All Inner tie rods.
EC372.....(Dust Cover).....\$3.25 ea.
- 1963** All outer ends. .Two per car.
TE63.....\$29.50 ea.
EC372.....(Dust Cover).....\$3.25 ea.
- 1963** All Inner Tie Rods..
TE63L.....(L.H. Side)\$59.50 ea.
TE63R.....(R.H. Side)\$59.50 ea.
EC372.....(Dust Cover).....\$3.25 ea.
- 1964-1970** All outer ends. Two per car.
TE640.....\$36.25 ea.
- 1964-1970** All inner tie rods. Two per car.
TE640I.....\$29.50 ea.
- 1971-1972** All outer ends. Two per car.
TE712.....\$29.50 ea.
- 1971-1972** All inner tie rods. Two per car.
TE712I.....\$39.50 ea.

Tie Rod Adjusting Sleeves



- 1961-1963** All. Two and four per car.
AS506.....\$14.50 ea.
- 1964-1970** All. Two per car.
AS647.....\$13.00 ea.
- 1971-1972** All. Two per car.
AS506.....\$14.50 ea.

Pitman Arms



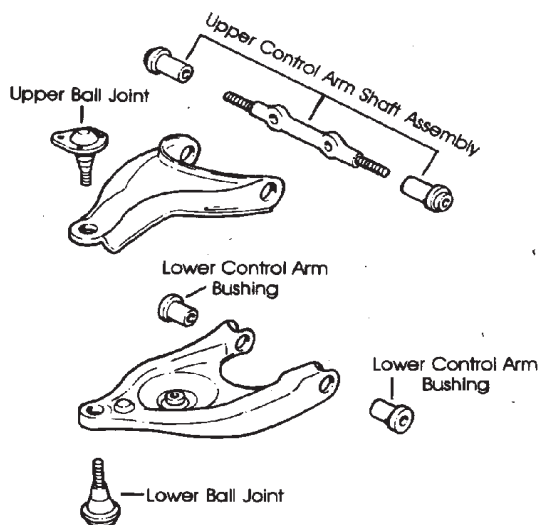
- 1964-1972** All with manual steering.
PA642M.....\$83.25 ea.
- 1968-1972** All with power steering.
PA682.....\$83.25 ea.



Pitman Shaft Seal Kit (6.855)

- 1961-1972** All.
PSK577.....\$20.00 ea.

Front Suspension (Group 6)



Ball Joints (6.169)

Lower

- 1961-1963 Screw in type.
LBJ613S.....\$73.75 ea.
- 1961-1963 Press-in type.
LBJ613P.....\$73.75 ea.
- 1964-1972
LBJ644.....\$23.75 ea.

Upper (6.178)

- 1961-1962 All.
UBJ612S.....\$49.50 ea.
- 1963 All.
UBJ63.....\$49.50 ea.
- 1964-1972 All.
UBJ642.....\$23.75 ea.



Front Stabilizer Bar Parts (7.240)

- 1961-1963 Stabilizer repair kit.
SK615.....\$14.25 pr.

- 1964-1972 Stabilizer repair kit.
SK373.....\$17.00 pr.

- 1967-1970 All. Stabilizer link bushing. (8 needed per car).
SB376.....\$1.25 ea.



Grease Fittings

All models as required. Sold in packs of 10.

- GF360S....(1/4" diameter)...\$7.75 pk.

- GF360B....(3/8" diameter)...\$8.75 pk.



Upper Control Arm Shaft Kits (6.178)



CARS#	YEARS	APPLICATION	PRICE
UI613S	1961-1963:	All.....	\$99.50 ea.
UI645S	1964-1965:	All.....	\$99.50 ea.
UI662S	1966-1972:	All.....	\$51.00 ea.
*UI642	1964-1972:	All.....	\$49.50 kit

*UI642 is a replacement kit referred to by the manufacturer as a "problem solver" that permits additional positive camber. This is particularly advantageous for cars with worn suspension. Includes shaft and bushings. Two kits needed per car.

Front Control Arm Bushings

Lower (6.169)

- 1961-1963 All Front. Lower Kit. 2 pair needed per car.
LAB 613.....\$30.25 pr.
- 1964-1965: All Front and Rear Lower Kit. For one side.
LAB645.....\$17.00 pr.
- 1966-1972 All Front Lower Kit. 2 pair needed per car.
LAB662.....\$15.25 pr.

Upper (6.178)

- 1961-1963 All Front. Upper Kit. 2 pair needed per car.
UAB613.....\$30.25 pr.
- 1964-1965 All Front. Upper Kit. 2 pair needed per car.
BK645S.....\$39.50 pr.
- 1966-1972 All Front. Upper Kit. 2 pair needed per car.
UAB662.....\$13.75 pr.

Control Arm Bumpers

CARS#	YEARS	APPLICATION	PRICE
UB612	1961-1972:	All Upper	~~~~~\$6.75

- 1961-1972 All lower.
LB612.....\$9.75 pr.

- 1961-1962 Upper Control Arm Shaft support pin seals.
SS376.....\$3.25 ea.

Stabilizer Bar To Frame Bushings (7.243)

- 1961-1963 All.
SB593.....\$15.25 pr.

- 1964-1972 All with 15/16" bar or smaller.
SB643.....\$11.75 pr.

- 1967-1972 All with 1" bar or larger.
SB670.....\$8.50 pr.

